



LEISURE POOLS

SWIMMING IN QUALITY AND STYLE

# When did it happen for you?

**W**hen was the first time you fell in love with the water? The excitement of splashing. The sounds of laughter. The warmth of the sun. At Leisure Pools we understand the importance of family gatherings and time well-spent with friends. That's why we produce the most advanced composite pools on the market today. With our Lifetime Structural Warranty, Lifetime Structural Osmosis Warranty and Award-Winning designs you will enjoy a lifetime filled with good times and loving memories.





# Swimming in Quality and Style

**A**s Australia's towns and suburbs get more congested and less user-friendly, we're increasingly concentrating our lifestyles within and around our homes – and rediscovering the timeless delights of family togetherness and mixing with friends and neighbours.

And there's no better way to create and enjoy a fulfilling leisure lifestyle than to have your own swimming pool. A healthy place for kids and their friends to play outdoors without leaving the relative safety of home. A focus for family barbecues and gatherings. An extended living area where you'll be proud and happy to entertain socially. An invigorating place to start your days and a welcome option on hot summer nights. The possibilities are endless, and all of them exciting and enjoyable.

Especially when Leisure Pools now offer you a comprehensive fully-integrated package of technologically advanced manufacturing, fast hassle-free installation, and a range of pool designs and sizes guaranteed to enhance not only your family lifestyle but also the beauty and value of your home.

Leisure Pools is one of the world's leading manufacturers of fibreglass composite swimming pools with manufacturing plants in Australia and the United States of America. Leisure Pools has a proven international reputation, supplying its pools to numerous countries around the world. Leisure Pools has developed a modern and innovative range of swimming pool designs and colours ensuring that each Leisure Pool is a mark of quality and style.

Through our international experience we have developed state of the art manufacturing processes and source superior raw materials, backed by in-house research and impressive stringent quality controls, to ensure that the quality of every Leisure Pool is the very best on the world market. In fact, Leisure Pools offers an extraordinary Lifetime Structural Osmosis Warranty on each swimming pool shell making it one of the most impressive company backed warranties available on today's market.

Extensive market research and computer aided design development has allowed Leisure Pools to create designs that lead the industry. Whether your home is contemporary or traditional, whether your pool site is large or small, there's a Leisure Pools style and size to suit your needs and budget perfectly. Every Leisure Pools design features a cleverly-engineered ultra-narrow coping, for a maximum surface to site pool ratio. Leisure Pools offers a range of designs with a special ledge around the inside perimeter of the pool, to provide added safety for children and non-swimmers.

Our Australia-wide network of carefully selected and expertly trained authorised dealers means that your Leisure Pool can be fully-installed within days – and without hassles or mess. And unlike many other pool companies, we don't leave you with just a pool in the ground – our installation service extends to your pool surrounds, and even a wide range of accessories including water features.

With a Leisure Pool, you'll be swimming in quality and style and enjoying a great new lifestyle enhanced by complete peace-of-mind.



# The Elegance

Since its introduction the Leisure Pools Elegance design has changed people's perception of what a fibreglass pool can look like.

This bold and innovative design with its ultra modern square corners and clean crisp lines has rapidly become one of the most popular pool designs in the world.

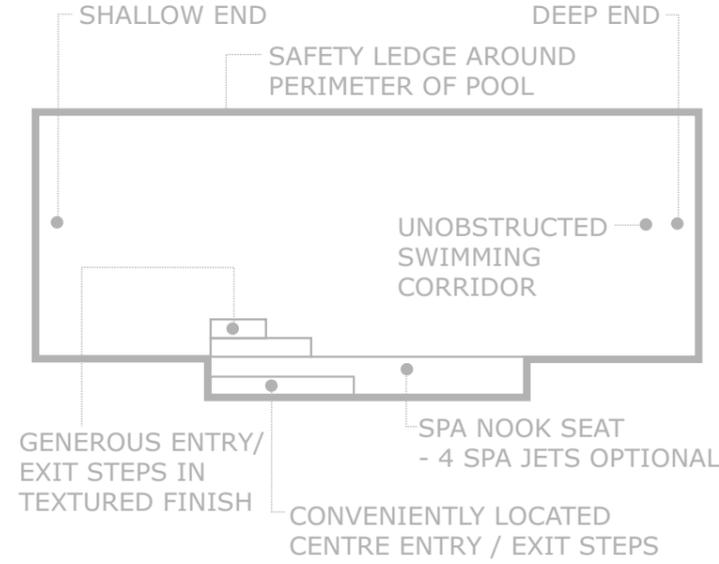
When Leisure Pools first commenced design work on the Elegance, the emphasis was to not only create a new and visually stunning looking pool, but also one that maximised the space inside the pool where you swim.

The Elegance has a large unobstructed centre swimming corridor which is perfect for swimming laps. The central step location also incorporates a generous seating area where optional spa jets can be installed to create a relaxing spa nook.

There are no unnecessary steps or benches inside the body of the pool which cut down on swimming area.

The pool has generous depths at both deep and shallow ends and comes in sizes of 12.00m, 10.00m, 9.00m, 8.00m, 7.00m and 6.00m lengths to suit almost any size location.

The Elegance is truly a giant leap forward in modern pool design and may be just the pool for you!



LENGTH	WIDTH	SHALLOW END DEPTH	DEEP END DEPTH
12.00m	4.40m	1.17m	1.90m
10.00m	4.40m	1.23m	1.82m
9.00m	4.40m	1.26m	1.77m
8.00m	4.40m	1.29m	1.76m
7.00m	3.90m	1.32m	1.73m
6.00m	3.50m	1.37m	1.71m

\*Some measurements rounded

# The Reflection

The Reflection is Leisure Pools' most modern design that could be called simply perfect.

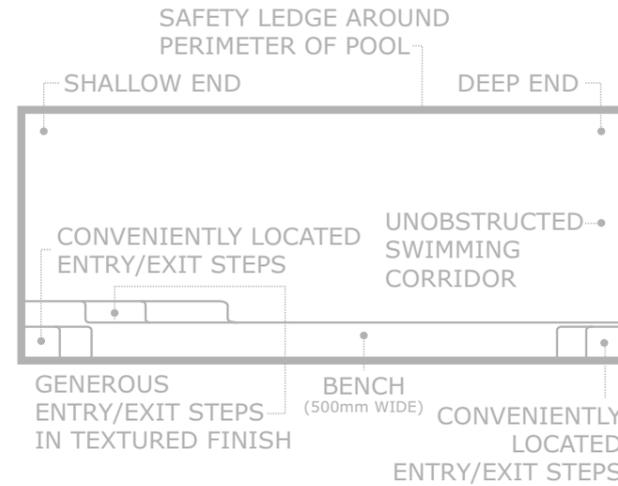
With land shapes and sizes constantly evolving the Reflection offers not only versatility in terms of placement on your block but it also provides a simplistic structure to suit every home and still have the practicality that you want from a swimming pool.

This stylish rectangular swimming pool has entry steps perfectly positioned at both ends of the pool with a full length bench seat to suit a variety of purposes, without compromising space for swimming.

The simple and elegant design features very square corners that epitomise modern design and lend themselves to suit a variety of landscaping options to reflect your own style.

By having the full length bench and steps on one side of the pool the design allows the deepest part of the pool to be well away from any house foundations. This can often allow the pool to be situated closer to the home, which is a great benefit where space for a pool is limited.

The Leisure Pools Reflection range offers structural functionality, swim sensibility and timeless design to suit your design needs now and in the future.



LENGTH	WIDTH	SHALLOW END DEPTH	DEEP END DEPTH
10.00m	3.80m	1.28m	1.84m
9.00m	3.80m	1.28m	1.78m
8.00m	3.80m	1.28m	1.72m
7.00m	3.80m	1.28m	1.66m

\*Some measurements rounded





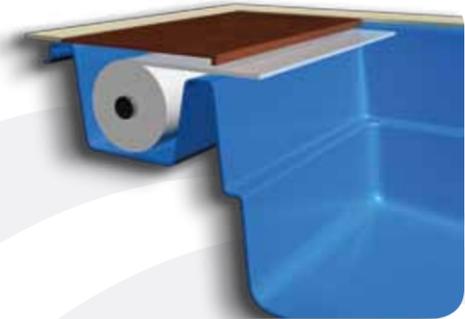
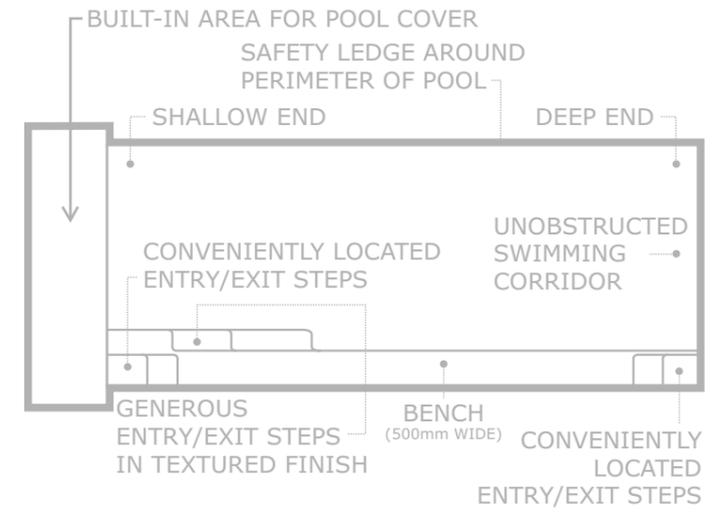
# The Reflection with Auto Cover

Leisure Pools have taken the Reflection into the next generation by adding a built-in housing for an automated pool cover.

The benefits of having a retractable cover will not only improve your heating options but will keep your pool free from leaves and debris, whilst having the ability to be automatically retracted out of site.

Perfect for a variety of climates and surrounds, this design not only offers a tidy environment to store the cover, but also creates efficient use of space by having it built into the pool.

With the Reflection with Auto Cover you really can have the best of both worlds...a functional, stylish and elegantly designed swimming pool with the option to cover your pool in an efficient and easy way.



LENGTH	WIDTH	SHALLOW END DEPTH	DEEP END DEPTH
9.92m	4.06m	1.28m	1.78m
8.92m	4.06m	1.28m	1.72m
7.92m	4.06m	1.28m	1.66m

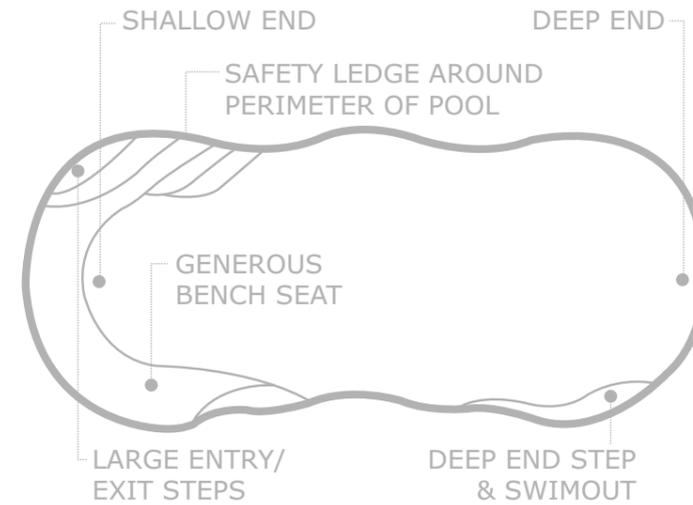
# The Riviera

Suitability and adaptability are the words that are most often used to describe the Riviera pool. This is a swimming pool design that seems to blend perfectly with any home style and any home site. Its beautiful flowing lines and freeform design are a delight to landscape.

You can choose a tropical setting or combine the pool with rock landscaping and waterfalls, or use feature timber or even more formal paved areas. It doesn't seem to matter as the Riviera always seems to be the perfect centrepiece for any landscape design.

The Riviera's good looks are not its only feature as this pool is truly a great pool for the family. The large wrap around bench at the shallow end is a great feature. Not only is it a play area for the kids but it's just perfect for adult seating as well. The wide steps give access to the bench area and also to the floor of the pool. The main body of water is generous in size and ideal for playing games and swimming.

The Riviera is one of the most popular pools because it combines landscaping versatility with a functionality that will suit any family.



LENGTH	WIDTH	SHALLOW END DEPTH	DEEP END DEPTH
10.36m	4.34m	1.12m	1.80m
9.20m	4.34m	1.12m	1.70m
8.05m	3.78m	1.20m	1.61m

\*Some measurements rounded





# The Horizon

Welcome to the dawn of a new era in swimming pools. The Horizon, Leisure Pools' latest addition to its range is like no other composite pool being produced in the world today.

The pool features a stunning infinity edge causing water to seemingly disappear into the horizon whether it is a beautiful panoramic view or your own landscape creation allowing water, earth and nature to combine.

This ingeniously created swimming pool represents innovation technology whose design encapsulates the transition from in ground to out of ground.

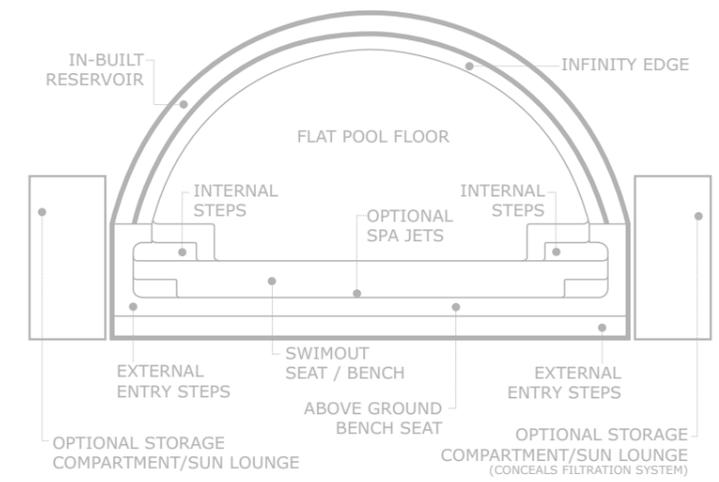
The Horizon features a recirculating water system where water overflows from an infinity edge and is captured by its own in-built reservoir and returned to the pool.

Optional storage compartments can be added to the pool to conveniently house its filtration equipment. The compartments effectively protect your valuable filtration equipment whilst allowing it to operate more efficiently due to its proximity to the pool. The compartments double as sun lounges so whilst the kids are swimming you can be relaxing on the comfortable cushioned lounges.

A full width bench provides seating for relaxation, where optional spa jets can be added to enhance your experience.

The Horizon will fit perfectly on awkward sloping sites or into a deck where you thought a pool was just not possible. The Horizon's flat bottom floor is also perfect for a relaxing dip on a hot day or perfect for playing games.

Leisure Pools' latest offering, the Horizon, is a totally unique swimming pool which we believe will revolutionise people's thinking about the way we enjoy water.



LENGTH	WIDTH	SHALLOW END DEPTH	DEEP END DEPTH
7.00m*	4.45m	1.30m	1.30m

\*Optional filtration/storage compartments make the total length of the pool including the compartments 9.00m

# The Moroccan

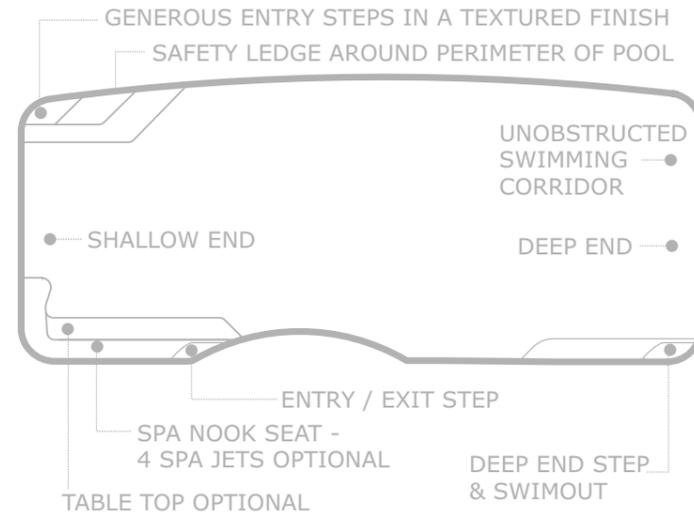
Leisure Pools' Moroccan range is the result of years of research and taking many of the best features a pool can have and putting them all into one stunning package. This is a swimming pool with more features than any other pool in today's market.

The Moroccan is generous in size and stylish in looks and will give your family the lifestyle you have always desired. Through clever design all steps, benches and seating have been kept clear of the centre corridor to provide unobstructed end-to-end swimming.

Instead of just one entry point the Moroccan has three; one at the shallow end, one on the opposite side at the deep end and a third in the centre of the pool. This allows for versatility in placement of your pool in relation to your house or outside entertainment area with a convenient entry/exit point always nearby.

The Moroccan has excellent seating areas in the pool with a swimout bench and step at the deep end and a more generous corner seating area at the shallow end. Optional spa jets and seat aeration can be installed and there's even an option for an in-pool table making this a great area to sit back and relax.

The Moroccan is a spacious pool with room for the whole family and comes in a large range of sizes including; 11.70m, 10.40m, 9.40m, 8.20m and 7.30m in length. Whether playing games, swimming laps or just relaxing and cooling off, the Moroccan will suit all your needs.



LENGTH	WIDTH	SHALLOW END DEPTH	DEEP END DEPTH
11.70m	4.40m	1.12m	1.88m
10.40m	4.40m	1.12m	1.80m
9.40m	4.40m	1.12m	1.74m
8.20m	4.10m	1.09m	1.59m
7.30m	3.80m	1.12m	1.55m





# The Opulence

Leisure Pools' Opulence truly is a pool that deserves its name. On one hand you have an elegant and stylish pool in its own right and on the other you have the bonus of a luxurious spa. The total package looks superb!

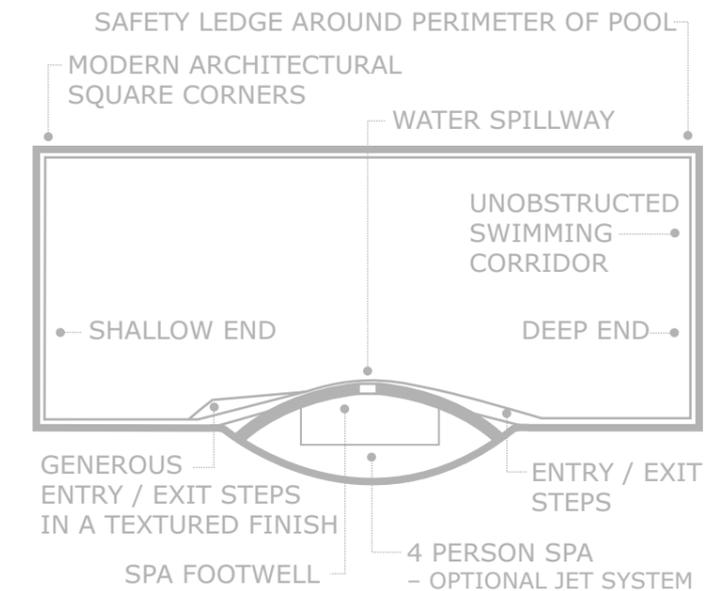
The addition of the spa section does not in anyway inhibit your ability to use the pool to swim laps. In fact, this pool is ideal for end-to-end swimming. Swim a few laps, play a few games and then relax in the massaging comfort of the spa - the whole family will love this pool.

As an optional feature you can have heating in the spa section of the pool which would greatly increase your enjoyment of the pool year round.

The spa section has a unique spill-over edge. As the spa fills it overflows into the pool creating a waterfall effect. The pool and spa entry steps are conveniently placed on either side of the centre of the pool.

The pool has generous depths at both deep and shallow ends and comes in 3 sizes of 10.00m, 9.00m and 8.00m lengths.

So, yes you can have it all! Enjoy the soothing and revitalising effect of a spa encapsulated in a functional and beautiful pool, it is truly opulent!



LENGTH	WIDTH	SHALLOW END DEPTH	DEEP END DEPTH
10.00m	4.40m	1.23m	1.82m
9.00m	4.40m	1.26m	1.77m
8.00m	4.40m	1.29m	1.76m

# The Platinum Plunge

The allocation of space for a swimming pool is always an important consideration. Many people these days are caught in the trend towards smaller and smaller building blocks where available space is precious. Others who do have space may consider that they do not wish to use it all for a swimming pool. In either case, why not look at Leisure Pools' range of Platinum Plunge pools? These pools are very modern, very stylish and take up a minimum of space.

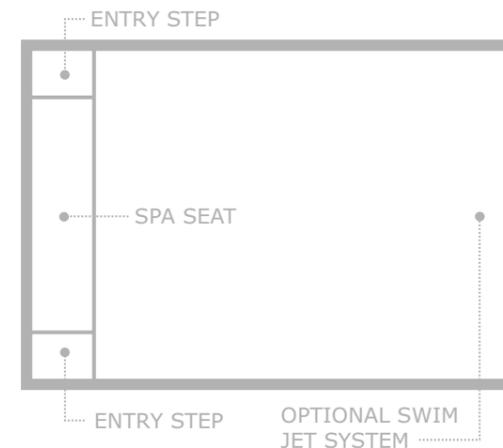
The character and atmosphere of your home can be enhanced when looking out onto a water scene. Water can look tranquil and calm or just as easily full of life and movement. You can choose which environment you wish with your Platinum Plunge pool.

These pools have convenient entry steps on either side with a bench seat between the steps that can have spa jets and seat aeration fitted. The Plunge Pools are surprisingly deep at 1.60m with a water level around 1.50m. The pool floor is flat which makes activities like water exercise much more enjoyable.

A swim jet system can be installed in the pool if swimming exercise is what you're after. The smaller water volumes make for easier heating which make the pool suitable for use all year round.

Anyway you look at it; for just cooling off on a hot day, for some healthy exercise, or to create the ambience of a water environment around your home, the Platinum Plunge pool can do it all for you.

MODERN ARCHITECTURAL SQUARE CORNERS™



LENGTH	WIDTH	SHALLOW END DEPTH	DEEP END DEPTH
4.98m	3.50m	1.60m	1.60m
4.46m	3.50m	1.60m	1.60m
3.50m	3.50m	1.60m	1.60m

\*Some measurements rounded





# The Harmony

In harmony with your home, in harmony with your landscape, in harmony with your lifestyle...Leisure Pools' Harmony range of swimming pools seem to fit perfectly into any situation.

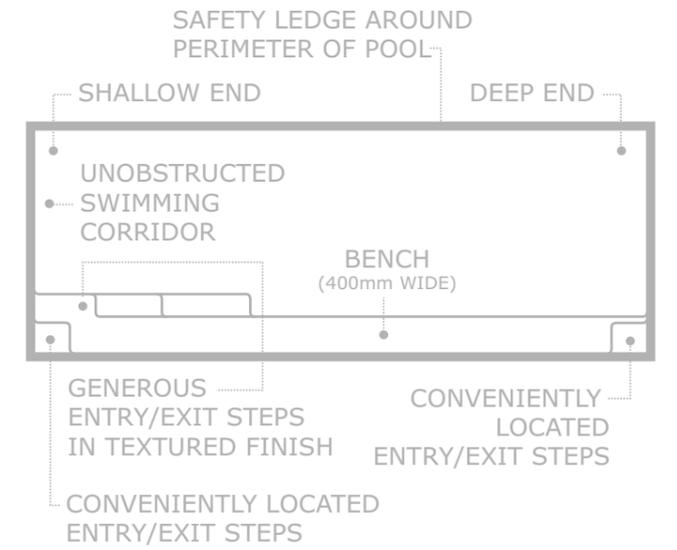
Leisure Pools have identified a demand from our customers for modern clean lined architecture in swimming pool design. As a result, Leisure Pools have developed the Harmony range of swimming pools.

The Harmony is a rectangular swimming pool with square corners that provides you with a modern and elegant design. There is a bench running the length of the pool with entry and exit points in the shallow and deep ends.

The Harmony is also a deep pool that ensures even the tallest people get a decent swim. The Harmony is 2.90m in width enabling it to fit into home blocks where the width or depth of the block is limited.

By having the full length bench and steps on one side of the pool the design allows the deepest part of the pool to be well away from any house foundations. This can often allow the pool to be situated closer to the home which is a great benefit where space for a pool is at a minimum.

The pool our customers asked us for, the Harmony, may be just the pool for you.



LENGTH	WIDTH	SHALLOW END DEPTH	DEEP END DEPTH
8.00m	2.90m	1.29m	1.76m
7.00m	2.90m	1.29m	1.70m
6.00m	2.90m	1.29m	1.63m
5.00m	2.90m	1.29m	1.57m

\*Some measurements rounded

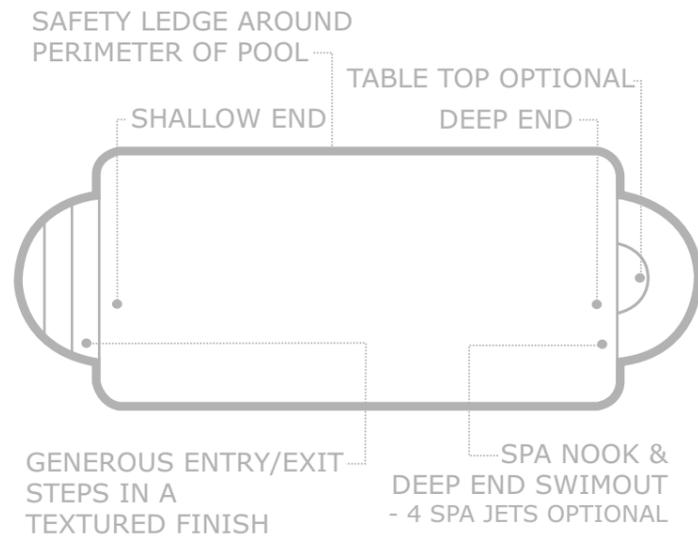
# The Roman

Why does one particular design endure for centuries whilst others are soon forgotten? The timeless elegance of the classic Roman style swimming pool is as much in vogue today as it was in the days of Ancient Rome.

The Leisure Pools Roman design is simple, practical and pleasing to the eye. The clever use of the rectangle and two semi-circles also unlocks unlimited possibilities for exciting landscaping concepts.

The Leisure Pools Roman features broad entry steps at the shallow end and a seating area at the deep end. The seating area at the deep end can also be fitted with optional spa jets and a pool table.

Leisure Pools has maintained a pool width of 3.50m through all the sizes in the Roman range. Primarily this has been done to enable the pool to fit into the many situations where pool width is critical. This has been done without compromising the very balanced look that makes this pool so appealing.



LENGTH	WIDTH	SHALLOW END DEPTH	DEEP END DEPTH
9.20m	3.50m	1.21m	1.63m
8.00m	3.50m	1.22m	1.56m
7.00m	3.50m	1.26m	1.54m





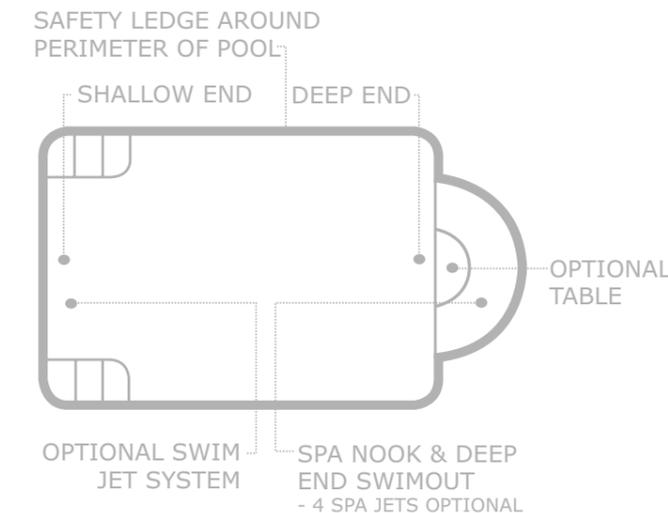
# The Courtyard Roman

As its name implies the Courtyard Roman is the ideal centrepiece for that stunning courtyard setting. These days swimming pools are not just being seen as something great to swim in but also something great to look at. With the Leisure Pools Courtyard Roman as your starting point just imagine the many interesting courtyard scenes that could be created around it.

Here is a pool that not only looks good but can be packed with features. This pool is ideal for a Swim Jet System with the jets being located between the two sets of steps at the shallow end. Swim jets will enable you to get a good work out swimming against the water rushing past you.

At the other end in the curved seating area you can install spa jets and even seat aeration to create that massaging hydrotherapy effect you get in a spa and a table can be fitted into the curved seating area to complete the picture. The main body of the pool is great for playing games or simply relaxing and cooling off on hot summer days.

The Courtyard Roman is also suitable for relatively simple heating to enable this entertainment centre to be used all year round. So whether you use this pool as an entertainment area, an exercise centre, a relaxation area or a great looking courtyard centrepiece, this versatile pool ticks all the boxes.



LENGTH	WIDTH	SHALLOW END DEPTH	DEEP END DEPTH
6.00m	3.50m	1.26m	1.54m

# The Tuscany

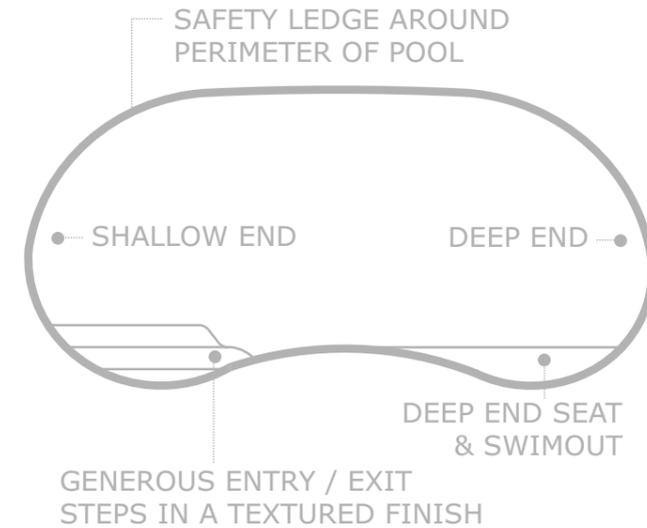
Swimming pools that feature a freeform design have always been a popular choice amongst pool owners. This type of design seems to epitomise a casual and relaxed feeling that many enjoy in their home.

The Tuscany's freeform shape can adapt to any theme you may wish to create with your swimming pool area. The Tuscany is a delight to landscape around and lends itself readily to combine with rockeries and tropical plants, waterfalls, timber decks and natural stone surrounds. At the same time it will look equally impressive surrounded by paving tiles and neat cropped hedges in a more formal design.

Freeform designs fit perfectly in just about any pool site but are particularly adaptable to difficult corner sites where the freeform shapes afford considerable versatility of placement. The free flowing curves allow you to manoeuvre the pool into places that many other more formal shapes won't fit.

The Tuscany has generous sized steps into the pool at the shallow end and a bench seat swimout at the deep end. Even though the pool seems quite curved there is a full length unobstructed swimming corridor down the centre of the pool which affords the ability to swim laps.

You can just imagine the Tuscany creating your very own oasis in your home.



LENGTH	WIDTH	SHALLOW END DEPTH	DEEP END DEPTH
8.65m	4.10m	1.20m	1.72m
7.00m	3.50m	1.13m	1.52m





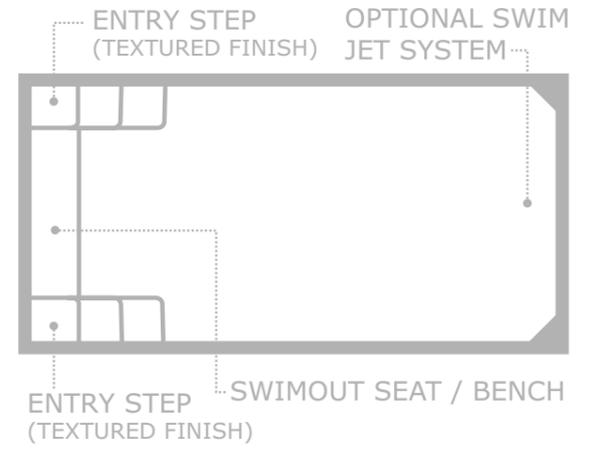
# The Olympus

The Olympus could quite possibly be the pool you can have when you thought you didn't have the space for a pool! As part of our popular plunge pool range the Olympus at a compact 4.60m in length and 2.20m in width may be the perfect fit for you.

Don't miss out on all the wonderful benefits a swimming pool can bring to your lifestyle. These days plunge pools are often preferred to larger pools or smaller spas. A plunge pool will still allow you to cool off on a hot day in the privacy of your own backyard. At the same time the Olympus can be turned into an exercise centre by the addition of a Swim Jet System. The 4.60m length can seem a very long way when you're swimming against a powerful Swim Jet System!

With the addition of some spa jets into the wall above the bench seat situated between the two sets of steps you can even enjoy the massaging and hydrotherapy benefits of a spa. The two sets of steps allow easy access to either side of the Olympus for convenience and the flat floor is excellent for aerobic exercise.

The Olympus is a great centrepiece for that water effect that creates such atmosphere in your backyard or courtyard environment.



LENGTH	WIDTH	SHALLOW END DEPTH	DEEP END DEPTH
4.60m	2.20m	1.20m	1.20m

# The Sorrento Swim Spa

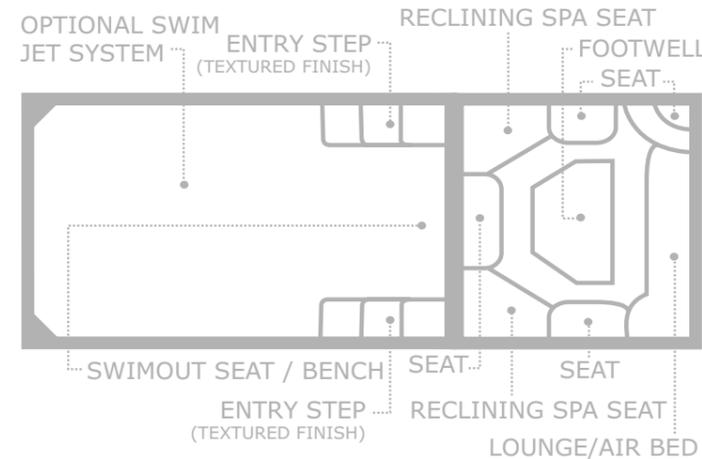
Good things can come in small packages especially when it comes to the Sorrento Swim Spa for this truly is a pool that packs more features into its relatively compact size than suggests is possible.

The Sorrento Swim Spa is in fact a twin zone pool that is divided into a spa section and a swim section, separated by a spill-over bridge between the two sections.

The spa section is a full sized spa with ample seating for 6 adults and includes 2 contoured turbo seats that can produce a concentrated massaging effect on your back and shoulders as well as a full sized layback recliner lounge for a full body hydrotherapy effect. There are 3 additional seats that can have back massaging jets along with a conveniently located step that makes for easy entry and exit from the spa. The water jets and air delivery system can be customised to your liking.

The swim section can be simply used as a 'cool off' pool or can be turned into a vigorous exercise centre with the addition of a Swim Jet System. The swim jets can make it seem like you're swimming in an endless ocean. With a set of steps on either side of the swim section your entry and exit from this section is also convenient and easy.

Here is a pool that is ideal for those limited access areas as well as courtyards, patios, even rooftops! With the right options this pool can be made to suit a variety of uses and adapt to the lifestyle you want. The pool is an ideal size for effective heating and both sections can be heated independently of each other.



LENGTH	WIDTH	SHALLOW END DEPTH	DEEP END DEPTH
5.75m	2.20m	.97m	1.20m





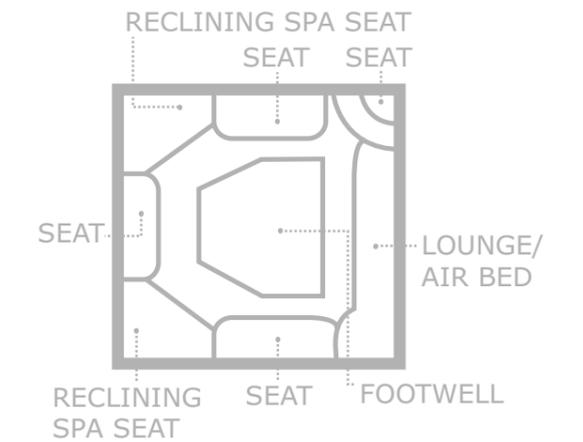
# The Sorrento Spa

For centuries, people have recognised the rejuvenating healing powers of warm water. Today, Leisure Pools takes an innovative approach to the art of warm water healing or hydrotherapy.

Spend just a few moments in Leisure Pools' Sorrento Spa and you're likely to experience less stress, improved circulation, better sleep and fewer symptoms of arthritis and back pain.

The Leisure Pools Sorrento Spa has strategically placed jets and ergonomically correct seating to create an ideal place for practicing a variety of calming, comforting and healing routines.

The Sorrento Spa is available in all the colours that are available for the pools, enabling you to colour match your pool and spa combination.



LENGTH	WIDTH	SHALLOW END DEPTH	DEEP END DEPTH
2.20m	2.20m	.97m	.97m

# Leisure Pools Composite Armour™ = Lifetime Warranty

The most important single component in any swimming pool project is the actual pool shell itself. It contains the water you swim in and it becomes the centrepiece that you then build all of your landscaping, paving, patios and lifestyle around.

Installing a swimming pool is a long-term investment and like us, our customers need to feel confident that what they're putting in the ground as their main feature needs to be strong, durable and will last the test of time. The selection of a quality pool shell is a critical decision that you must get right. Unfortunately, there are many manufacturers who say that they build a quality swimming pool shell but in practice they don't.

Leisure Pools has never been satisfied with just building a good swimming pool. Our aim has always been to build the best composite pool. The company's continued investment in research and development has resulted in what we consider to be the world's best composite swimming pool.

We are that certain that we build the world's best composite pool that we offer a Lifetime Structural Warranty and a Lifetime Structural Osmosis Warranty on all of our swimming pools. We are the only manufacturer that offers this warranty. So why are Leisure Pools different to the rest? Well it comes down to 4 key elements, being:

- Patented Composite Armour™ Core of Strength
- Patent Pending Full Vinyl Ester Resin Construction
- Composite Armour™ Step Technology™
- Exceptional Quality Control

We will deal with each element individually.

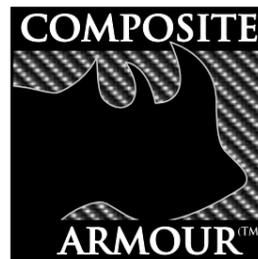


## Patented Composite Armour™ Core of Strength

This is totally new technology in composite swimming pool manufacturing. This patented new technology is designed to significantly reinforce the composite swimming pool with a strategically integrated laminate that consists of a blend of DuPont™ Kevlar®, Carbon Fibre and Basalt Fibre. We call it our Core of Strength.

High performance fibres have been used in many cutting edge applications. DuPont™ Kevlar® is used in bullet proof vests, body armour, military vehicles, wind turbines and aerospace applications. Carbon Fibre and Basalt Fibre are used in aerospace and high performance automotive applications. When combined through Leisure Pools patented new technology, Composite Armour™ brings a new level of performance to the production of composite swimming pools.

By using Composite Armour™ in the pool shell laminate, we have been able to achieve tremendous improvement in flexural and tensile strength compared with normally constructed fibreglass pools.



So why is it important to have improved flexural and tensile strengths? Well, with changing weather conditions we are exposed to greater extremes of weather from floods one year to droughts the next. As a result, when we have floods the ground swells and when we have droughts the ground contracts. As a result, anything installed in the ground is exposed to extremes of ground movement. Leisure Pools have recognised this and with the use of the Composite Armour™ Core of Strength we are providing additional flexural and tensile strength

properties through the use of high performance fibres such as DuPont™ Kevlar®, Carbon Fibre and Basalt Fibre to better withstand these ground movement changes.

Remember, it is all about safeguarding your investment both in the swimming pool shell itself and all of the investment you make in finishing the area around the swimming pool with paving, decking and landscaping.

“ The most important single component in any swimming pool project is the actual pool shell itself ”

## Full Vinyl Ester Resin Construction

In simple terms traditional fibreglass pools are made up of a number of layers being:

1. Gelcoat Colour Layer
2. Corrosive Resistant Vinyl Ester Resin with Fibreglass Layer
3. Structural Polyester Resin with Fibreglass Layer
4. Polyester Resin Finishing Layer

One of the key layers that have been introduced over the last 20 years has been the use of a Corrosive Resistant Vinyl Ester Layer. Vinyl Ester Resin is a high performance resin that provides improved strength properties and inhibits water penetration into the laminate, which is commonly referred to as Osmosis.

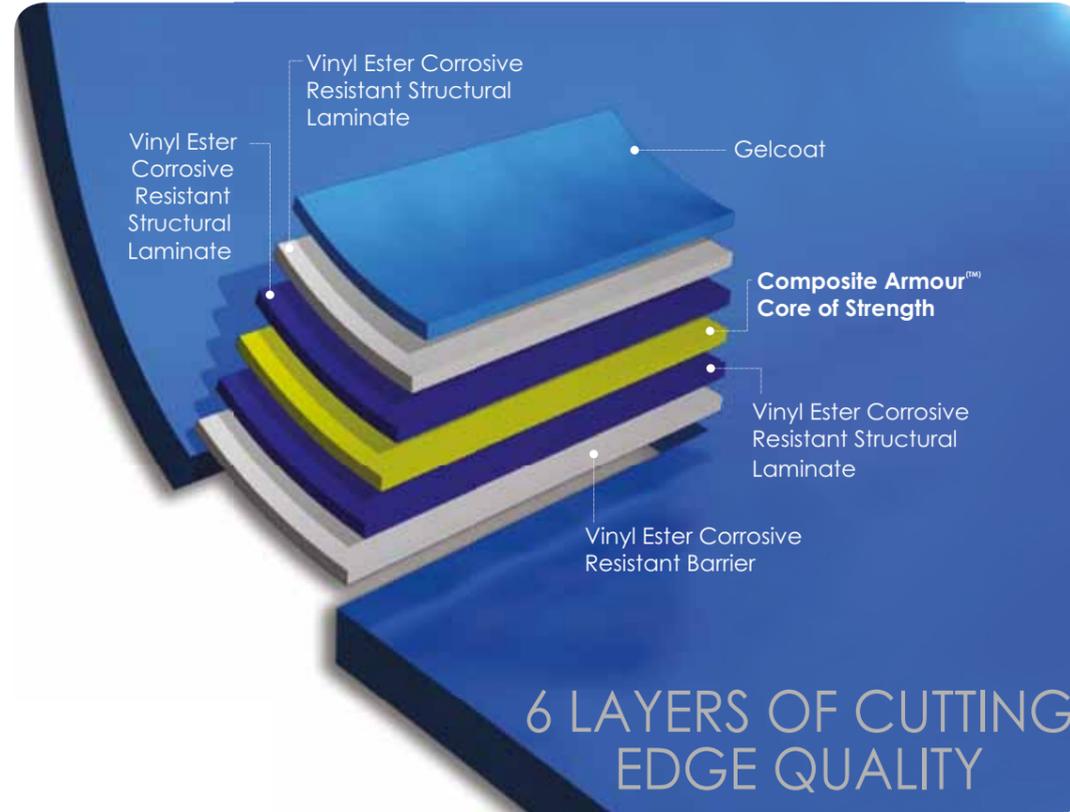
Manufacturers however have only used Vinyl Ester Resin as one layer on the swimming pool, as Vinyl Ester Resin is traditionally double the cost of a Polyester Resin which is a cheaper resin used to provide bulk to the swimming pool.

Unfortunately, even with this one layer of Vinyl Ester Resin, Osmosis has still appeared and swimming pools have failed using this traditional manufacturing method. This may have been because manufacturers attempt to use as little Vinyl Ester Resin as possible given its cost.

Leisure Pools have a patent pending to be the only company able to offer a swimming pool with a full Vinyl Ester Resin Construction. Leisure Pools have taken this course of action in order to offer the following amazing benefits:

- Vinyl Ester Resin provides improved structural strength properties over traditional Polyester Resin therefore enabling Leisure Pools to offer a stronger swimming pool
- By constructing all layers after the gelcoat colour with Vinyl Ester Resin, Leisure Pools is able to offer a Lifetime Structural Osmosis Warranty

A swimming pool is something that should last a long time. Customers spend tens of thousands on a swimming pool project and as a result the swimming pool shell must last. Leisure Pools patent pending Full Vinyl Ester Resin swimming pool is another key step to ensure that this occurs.



## Composite Armour™ Step Technology™

Leisure Pools believes that when you step into a swimming pool or sit on a bench in a swimming pool it needs to feel solid. Although traditional fibreglass pools provide the feature of flexibility they also have the weakness of not feeling solid under foot as the pool shell is designed to flex.

Leisure Pools through its Composite Armour™ Step Technology™ has been able to reduce step and bench deflection providing a “solid” foundation for entry and exit steps compared with normally constructed fibreglass pools.

The Composite Armour™ Step Technology™ provides the customer with a feeling of a solid foundation whilst still maintaining the many benefits of structural flexibility in the design of the swimming pool shell.

## Exceptional Quality Control

Unfortunately the word “Quality” has been over used these days to the point where it has become just noise in a company's marketing.

Rather than say that our swimming pools are quality swimming pools, we would prefer to explain what our quality program entails:

- Leisure Pools has on staff a Polymer Chemist who manages the Leisure Pools Technical Centre
- Leisure Pools ensures quality of incoming raw materials by batch testing against benchmarked materials using an FTIR Spectrometer



DuPont™ Kevlar® is a registered trademark of DuPont™

- Leisure Pools Technical Centre cuts a section out of every swimming pool manufactured (where the skimmer box of the pool is located) to undertake the following tests:

- Flexural and Tensile Strength Test
- Cure Percentage Tests of each Layer
- Barcol Hardness Testing
- Boil Testing of Laminates (random samples)
- Burn Testing of Laminates (random samples)

- Leisure Pools weighs all materials to ensure correct quantities have been applied to each swimming pool
- Leisure Pools uses an ultra sonic thickness testing device to thickness test the swimming pool in multiple key locations over the swimming pool to ensure compliance against the Leisure Pools benchmark (random samples)

Leisure Pools is the only company to have invested heavily into this level of quality control. Leisure Pools have done this because in order to provide a Lifetime Structural Warranty we need to ensure that we are at the top of our game in the product that we provide.

Whilst much of the above may seem very technical, the key element that you must decide is whether the swimming pool shell that you are looking to install in your home will last the test of time. A swimming pool is a great investment both for your family and the value of your property, however it is important not to assume all pools are the same as they are not. With Leisure Pools you are purchasing a swimming pool that will last.

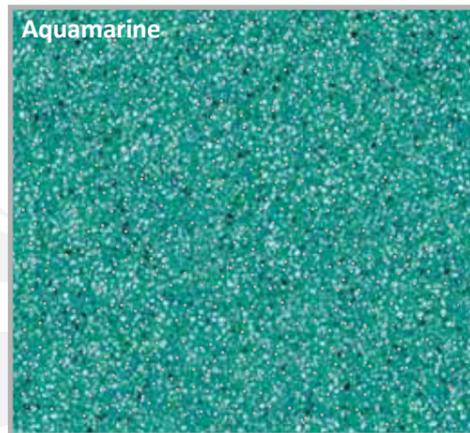
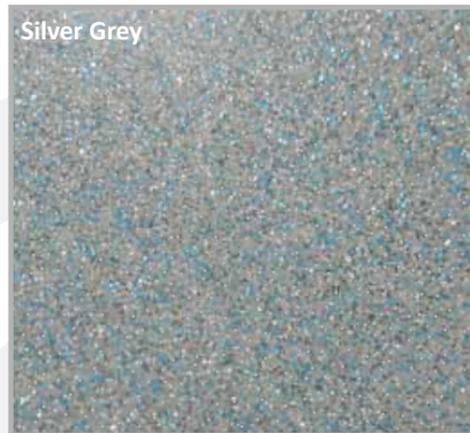
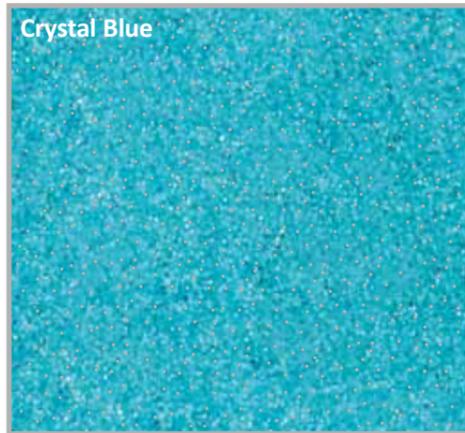
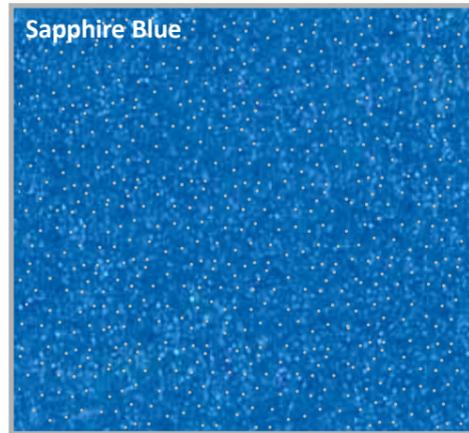
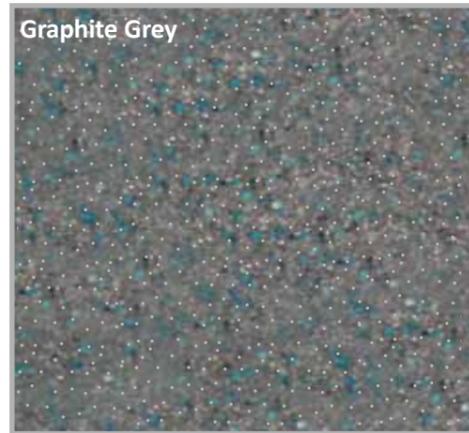
# Leisure Pools SMART Range

If you're looking for something a little bit special, then this is the colour range for you.

These colours are given an added brilliance by having an in-built sparkle and shimmer effect. In different lights your pool will look like it has millions of diamonds scattered over the pool surface.

Why do we call it SMART? Well this colour range also features Nuplex Composites' AQUAGUARD® ECO PLUS Gelcoat which exhibits strong antimicrobial behaviour to inhibit the growth of bacteria at the gelcoat surface. This dramatically reduces the chance of algae growing in your pool.

So, the SMART Colour Range not only looks good but is also good for you.



\*Colours are examples only and may vary from the finished product

# Colours



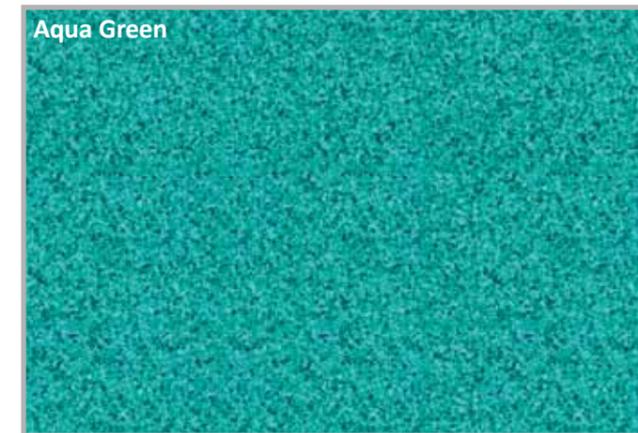
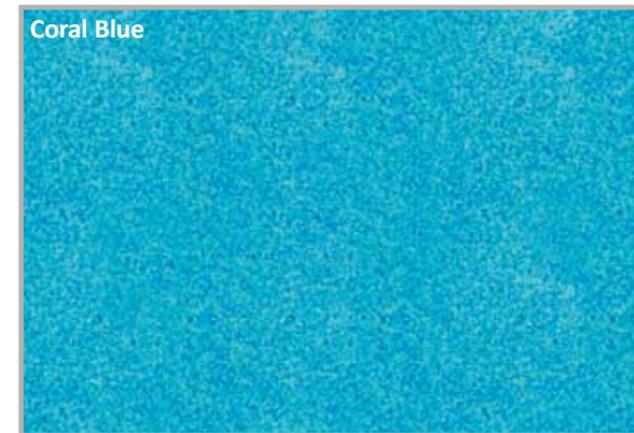
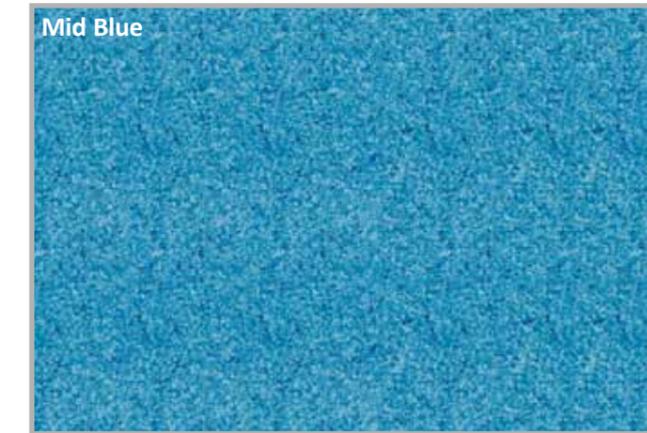
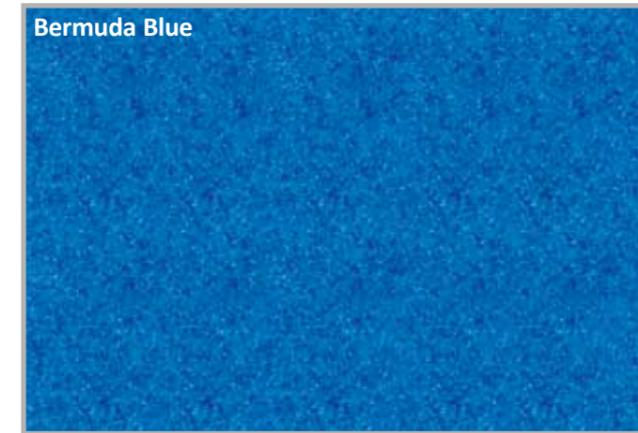
# and Finishes

# Leisure Pools Granite Range

As with the SMART Range, the Leisure Pools Granite Range features the unique non-abrasive granite style finish.

This is a proven range of colours and even though choice of colour is such a personal thing, you will have little chance of going wrong with any of the colours in this range.

Each of the colours in this range will guarantee that 'Wow' factor for your home. The only problem you will have is choosing just one because they all look so good.



\*Colours are examples only and may vary from the finished product

# Water Feature Filtration Enclosures



Who doesn't want a water feature these days? The peaceful calmness that one gets from watching and listening to running water appeals to everyone. So why not combine this vibrant experience with a practical application?

Leisure Pools introduces a water feature that is combined with an enclosure for your pool filtration. At the back of your water feature is a practical enclosed area for your pool's pump, filter, salt chlorinator, pool equipment, chemicals, storage of toys and other things you use around your pool. All neat and tidy, sound proofed and protected from the weather.

Not only this but with your filtration being close to your pool everything works much more efficiently from pumps to pool cleaners. Pool equipment can look a little unsightly at times and it has always been a problem in covering it up, protecting it and sound proofing it, but now all of these problems can be solved and have the added benefit of an attractive water feature.

## Water Feature Filtration Enclosures - Options & Finishes

Leisure Pools' water features are made from fibreglass and are strong and long lasting. As standard they come with a masonry look finish in various colours. But they can be tiled or have various cladding applied to completely change their look to blend with your pool landscaping.

	Ivory*
	Desert*
	Basalt*

\*Colours are examples only and may vary from the finished product

You can customise your Leisure Pools water feature to suit your needs. As standard they come with one 600mm wide sheer descent waterfall but there are many variations in waterfall types and sizes.

Your Leisure Pools dealer can help you design exactly what you want and remember to ask about lighting for that stunning night time look.



Cascade with stone cladding



Cascade with tiled cladding



The Cascade water feature filtration enclosure is a very popular addition to any pool in our range. Its smaller width makes it suitable for small pools as well as large. The enclosure still boasts an enormous storage area for your filtration and pool accessories.

Coming with a 600mm centre mounted silkflow sheer descent, it looks very stylish in standard form but can be easily optioned up with additional sheer descents.

Standard finish is in 3 colours with a cement rendered appearance but again the addition of tiling, cladding or other treatment can be used to blend your water feature with your pool surrounds.

A removable cover affords great access to your filtration equipment for cleaning and maintenance whilst keeping this valuable equipment shielded from the weather.



Oasis with tiled cladding



Oasis with tiled cladding



The Oasis water feature filtration enclosure is very versatile and is well suited to many of our pool shapes and sizes. The centre section of the enclosure will adequately house all your filtration equipment, keeping it protected from the weather and very quiet. With the cover removed you will have excellent access to pumps, filters and chlorinators for any cleaning or maintenance.

The two side wings can be fitted with optional hatches at the back to boost storage capacity. This will enable you to neatly store chemicals, pool equipment, test kits, toys, etc.

This unit comes standard with a 600mm centre mounted silkflow sheer descent waterfall that can be easily plumbed into your pool water return line. As with all our water features we encourage you to option to suit your needs. A popular option with this model is to have the standard 600mm accompanied by 2 300mm sheer descents in the wings. It really looks spectacular.



## The Niagara

WIDTH	HEIGHT	DEPTH
3.60m	1.45m	1.00m

Niagara with stone cladding



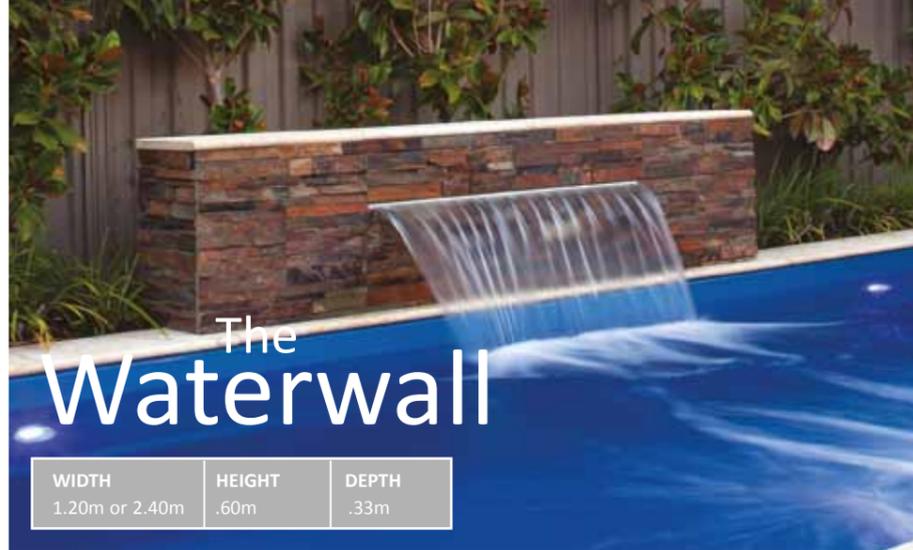
Niagara with stone cladding



The Niagara water feature filtration enclosure is a classic stepped waterwall of significant size for the larger pool. This unit can easily accommodate an 1800mm wide sheer descent for a spectacular sheet of water effect.

The Niagara comes standard with a 600mm centre mounted silkflow sheer descent and in our standard 3 colours with a rendered texture finish.

This imposing water feature will make a spectacular addition to your pool that is bound to impress everyone.



## The Waterwall

WIDTH	HEIGHT	DEPTH
1.20m or 2.40m	.60m	.33m

Waterwall with stone cladding



Waterwall with stone cladding



Leisure Pools is proud to release the Waterwall. The Waterwall, exclusively developed by Leisure Pools is design patented, and is a unique water feature that can be installed beside any Leisure Pools swimming pool.

The Waterwall comes in 2 sizes (1200mm and 2400mm) and is available with a range of sheer decent options from 600mm up to 1800mm. Leisure Pools has also created an innovative nook into the back of the Waterwall that enables access to the lid of the skimmer box so that the Waterwall can be located above the skimmer box.

The Waterwall comes standard in a beige finish and is ready for cladding or tiling. Alternatively, an Ivory, Basalt or Desert finish is available. The Waterwall can also be fitted with L.E.D. lighting to provide a spectacular night feature.

The Waterwall, just another great idea from the industry leaders, Leisure Pools.



## The Serenity

WIDTH	HEIGHT	DEPTH
2.38m	1.30m	.78m

Introducing the Serenity water feature filtration enclosure. The newest addition to our range features a flowing curve that would look spectacular alongside any of our pools but in particular the Moroccan and Opulence pool ranges.

Whilst this is a compact sized water feature it still provides ample space for all your filtration requirements as well as handy storage for all the bits and pieces you seem to get around the pool.

The standard unit comes with a 600mm sheer descent, although your unit can be customised with additional sheer descents if required.

The 3 standard colours are available on this unit but again cladding or tiling could be added to further customise your water feature to match any surround or landscaping style.



## The Caesar

WIDTH	HEIGHT	DEPTH
3.83m	1.53m	2.25m

The Caesar water feature filtration enclosure is the largest water feature in our range but is made to suit all our Roman style and Roman Courtyard pools only.

The Caesar has a unique wrap around design that exactly fits around the deep end spa section of our Roman design. The unit features an enormous storage area through the large removable hatch at the back. The 600mm centre mounted silkflow is fitted into a special straight section that is moulded into the curved back.

The water feature wraps around the spa nook area of the pool end to create a sheltered alcove. The Caesar gives our Roman style pools an impressive look that is sure to appeal.



## Equipment Cover

WIDTH	HEIGHT	DEPTH
1.44m	1.20m	.95m

Equipment cover in standard smooth beige finish



If you are not wanting a water feature, yet still wish to protect your valuable pool equipment then consider a Leisure Pools Equipment Cover. The Equipment Cover will not only protect your equipment, but it will serve to reduce pump noise and hide unsightly equipment.

The Equipment Cover has space inside to store chemicals and other pool accessories, to keep your pool area neat and tidy. The Equipment Cover comes standard in a smooth beige finish which will blend with most house colours.

# SMART Range

Now you have decided you want a swimming pool, the next important decision is how your water is to be treated to provide you a healthy and safe swimming environment with minimal ongoing maintenance. This will allow you and your family to enjoy the lifestyle benefits of owning your own pool.

Leisure Pools have worked in conjunction with AstralPool Australia, the largest global equipment manufacturer to produce a range of products ideally suited to our designs as well as the Australian environment. The SMART Range of products have been developed to provide you with the maximum amount of energy and water savings, as well as making the control of the pool a simple exercise.

# SMART Pump

The heart of the swimming pool is the circulation pump. The pump is essential for moving the water throughout the pool including the filter to remove any debris and then through the sanitiser to remove any bacteria. The result is healthy, clean, safe swimming water for all the family to enjoy.

Leisure Pools have worked with AstralPool Australia to produce the most effective swimming pool pump available that will provide you with many years of trouble-free performance.

The main feature of the SMART Pump is the innovative DC motor that can efficiently run at any speed. Leisure Pools will install the pump and set the ideal speeds for your pool and applications. This will ensure savings on energy up to 80% compared to a conventional swimming pool pump. The SMART Pump is rated with 8 stars on the MEPS energy-efficient scale, the highest in the market.

Ideal operation is running the SMART Pump at the lowest speed, this reduces the flow rate through the filter to allow more debris to be captured and not returned to the pool. The slow flow also enhances the output on any sanitiser to ensure the cleanest water.

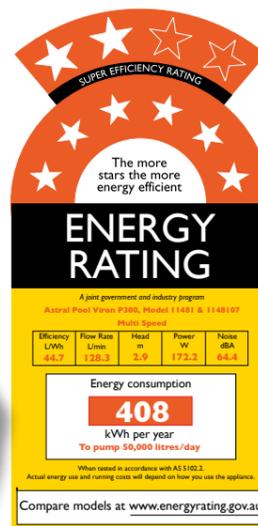
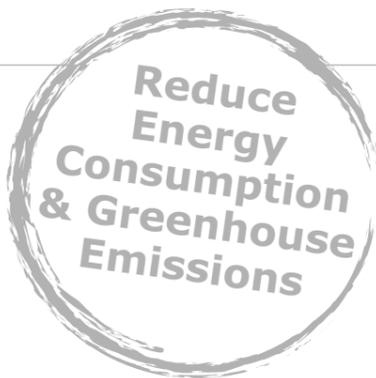
Another benefit is the near silent operation of the pump, enabling it to be installed virtually anywhere without risk of annoying neighbours and can also be run at night to take advantage of even lower energy rates.

Easy to use speed selection buttons, as well as an inbuilt time-clock, allow you the flexibility to adjust speeds at different times of the day to allow for pool vacuuming, water features or spa jets.

The lower flow rates also reduce the overall pressure in the filtration system, resulting in longer life for all your equipment.

The SMART Pump reduces your global footprint in relation to the environment. With the reduction of up to 80% of your energy usage, this represents a saving of over 1 tonne of CO2 or greenhouse gas emissions into the environment.

The SMART Pump is ideally suited to any of the Leisure Pools range.



The recommended operating speed for the SMART Pump is Eco Speed

# SMART Cartridge Filter

## Water Filtration

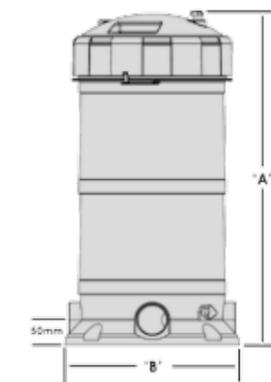
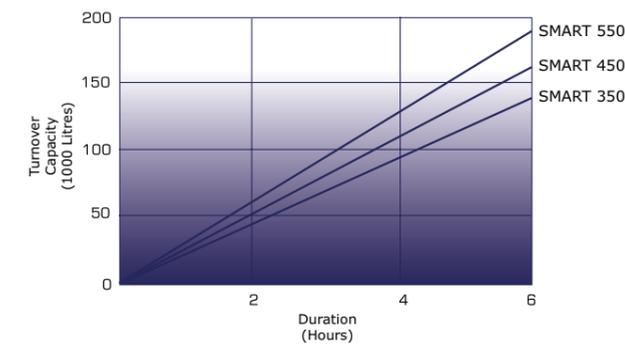
We all enjoy the taste and benefits of good clean fresh water. One of the most important aspects of healthy, clean swimming water is the removal of any dirt or debris. The SMART Range of filtration provides you with two options – cartridge and sand filtration.

## SMART Cartridge Filter

Cartridge filters are quickly becoming the preferred method of filtration for swimming pools. The pool water is circulated by the pump through the cartridge element which removes the dirt and debris down to particles as small as 5 micron, as a comparison a human hair is 70 micron in diameter. This removes any contaminants or food that allow bacteria to form.

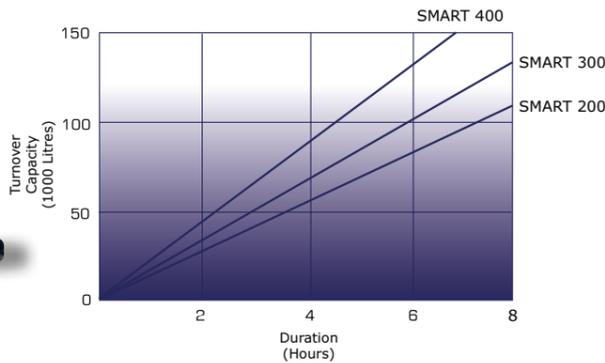
The SMART Cartridge Filter is available in 3 sizes – 350, 450 and 550. The larger the filter, the longer the time between maintenance, in some instances this can result in 12 months between cleaning. The cleaning process is simple and does not use your pool water, reducing the overall water demand of your pool by up to 12,000 litres per annum.

To protect you and your family's health, the SMART Cartridge Filter includes as standard an 'Antimicrobial Element'. This element is coated with Microban technology during manufacturing and lasts for the lifetime of your element. When bacteria or microbes come in contact with the element they are unable to function, grow or reproduce which in conjunction with your sanitiser ensures your water remains clean and healthy.



MODEL	FLOW RATE LPM	FILTER AREA (mm <sup>2</sup> )	WEIGHT KG	DIM 'A' mm	DIM 'B' mm
SMART 350	375	940	8.0	465	345
SMART 450	445	1400	16.5	665	345
SMART 550	515	2400	25.0	865	345

# SMART Sand Filter (Media Filter)



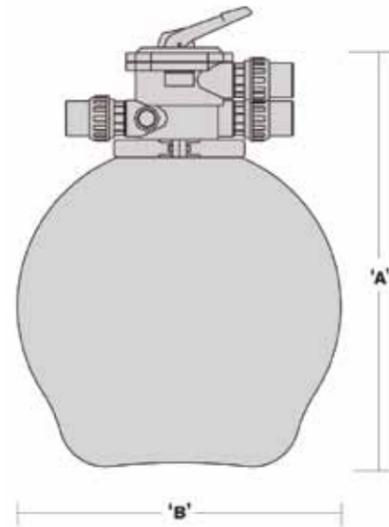
Sand filters are the original method of cleaning water and have been operating within the Australian pool industry for many years. The main advantage of sand filters is the ease of maintenance, utilising a valve to return the pool water through the filter and clean the sand.

The SMART Sand Filter is ideally sized with the SMART Pump to operate and maintain any of the Leisure Pool designs. The internals of the SMART Sand Filter allow for 50% additional efficiency compared to other sand filters in the marketplace, this extends the life of the sand.

A variety of media is available to provide the most effective method of cleaning your water. Sand is the traditional media and removes debris down to 20 micron. Sand is long lasting and will offer many years of minimal maintenance to enhance the enjoyment of your pool.

Glass media is an excellent alternative, that uses recycled pre-consumer waste and filters down to 10 micron to give an enhanced performance on sand. Glass has a similar lifespan to sand.

MODEL	FLOW RATE LPM	DIM 'A' MM	DIM 'B' mm
SMART 200	180	870	520
SMART 300	250	895	635
SMART 400	350	1020	755



# SMART Salt Chlorinator

## Water Sanitation

During the circulation and cleaning process, to provide the healthiest water possible the water must be passed through a sanitation process. Many options have been tried and are available within the Australian market, but the most popular and proven is by far salt chlorination. Salt chlorination works by adding a small amount of pool salt to the water, less than 4% or similar to a teardrop. This salted water is then passed through a chlorinator cell which produces a chlorine gas that effectively kills the bacteria in the swimming pool water.

## SMART Salt Chlorinator

The SMART Salt Chlorinator has been developed to continuously generate the precise level of chlorine required for your pool. With the convenience of a touch pad and a digital display the output level can be adjusted and operating hours can be preset to your requirements. The SMART Chlorinator Cell has a self cleaning ability to virtually eliminate any maintenance and is perfect for any of the Leisure Pools range.

## SMART Accord Chlorinator – Full Water Chemistry Control

The SMART Salt Chlorinator is also now available with full pH and chlorine control. By upgrading to the SMART Accord Chlorinator, your pool water can be automatically managed without the need of time consuming pool water tests and excessive trips to the pool shop. The pH control tests the water 4 times every hour and doses the required amount of acid. By having a constant pH level your chlorinator will work more efficiently to produce cleaner, healthier water. The chlorine control is revolutionary to the pool industry and ensures the correct amount of chlorine for your pool by measuring and adjusting the chlorine output accordingly. This is extremely useful during winter when less chlorine is required or when your pool is covered by a blanket.

The SMART Accord System also has the feature of 'eco mode'. This patented system is activated by connecting the SMART Pump with the SMART Accord Chlorinator, so you now have the capability to control your water turnover and ensure correct water balance all year round. The pump and chlorinator will work together for safe and healthy water quality by eliminating excessively high or low chemistry levels. This also protects your investment by virtually eliminating any fading or damage to the pool shell or equipment by keeping your chemistry correct. The SMART Accord System is a virtual set and forget system and makes pool ownership easy and trouble-free, so ensure you specify that you want a SMART Accord Chlorinator for your pool.

## New Mineral Pool Water

Want the benefit of a mineral pool in your backyard? To obtain clearer, softer water as well as many health benefits for your skin, eyes, hair and muscles, enquire about the addition of Acquatherapé into your pool water. This simple process can enhance your swimming and make your pool the place to be.



# SMART Robotic Cleaner

The SMART Robotic Cleaner is at the cutting edge of technology for cleaning the floor of your pool. As an alternative to the traditional suction cleaner, the SMART Robotic Cleaner is superior in many ways. The SMART Robotic Cleaner is fully independent of the pool filtration system and works without any suction hoses or hook up booster pumps - this extends the life of your valuable equipment and significantly reduces your running costs. Installation is simple, just connect and place in the pool, the 2 hour cycle will have your pool clear of debris in no time.

A powerful high speed motor and an ultra fine inbuilt filtration bag, down to 2 micron, is essentially a secondary circulation and filtration system for your pool water. The SMART Robotic Cleaner also has a scrubbing action that removes and collects significantly more debris than other cleaning devices.

- Simple to install and remove from the pool environment to enable you to enjoy your pool
- Improved water quality through finer filtration
- High suction capacity which increases circulation of the pool water
- Reduced workload on pool filter ensuring longer lasting life for all your pool equipment



# SMART Control System

Imagine being able to control your pool equipment from the comfort of your lounge room, or your study, or your kitchen. No need to go to the pool equipment, with the snakes and spiders to turn on your pool lights. Imagine showing off to your friends how you can control the waterfall, or the speed of the pump, all at the touch of a screen. Complete your total pool system by installing with the full Control SMART Chlorinator and you will be able to see and manage your pool water chemistry from the convenience of the touchscreen.

The SMART Control System is an interactive L.C.D. touch screen, suitable for installing anywhere undercover that connects all your pool and spa equipment together for easy operation and personalisation.

The SMART Control System's software incorporates a 'Single Touch Favourite' system. You can program all your favourite operating modes for the pool and/or spa and personalise so that a single touch of the screen can activate your pool and/or spa.

Flexible, easy to program and even easier to use, the SMART Control System gives you the simplicity and affordability to control your pool at your leisure.



# SMART Remote Control

Everything comes with a remote these days, so why not your swimming pool. The SMART Remote Control has 4 channels that can be controlled by an FM remote. Connect your pool lights, your garden lights, your spa blower, your waterfall pump, even your stereo system to the SMART Remote Control System and you can control with an attractive hand-held remote. No need to go to the equipment to turn lights on or off, no need to get out of the spa to turn the blower on or off.

Both the SMART Control System and the SMART Remote Control give you the freedom of operation and the "Wow" factor you need to impress your family and friends.





# LEISURE POOLS

SWIMMING IN QUALITY AND STYLE

Your Leisure Pools Dealer is:

**CALL 1300-SPLASH** (1300 775 274) For your closest Leisure Pools Dealer

Head Office > 6 Computer Road, Yatala Queensland 4207 Australia > Ph 07 3807 6366 > Fax 07 3807 7466 > Email [info@leisurepools.com.au](mailto:info@leisurepools.com.au) > [www.leisurepools.com.au](http://www.leisurepools.com.au)

