



LEISURE POOLS

SWIMMING IN QUALITY AND STYLE



# Enjoy Your Life of Leisure

There's no better way to create and enjoy a fulfilling leisure lifestyle than to have your own swimming pool. It's a healthy place for kids and their friends to play outdoors without leaving the relative safety of home. A focus for family barbecues and gatherings. A wonderful way to enjoy exercise and achieve a healthier life.

Leisure Pools swimming pools are offered through a network of independently owned and operated dealers, who will not only supply you with your desired Leisure Pools swimming pool, but also undertake the required installation work to get you swimming quickly – sometimes within days. With a Leisure Pools swimming pool, you'll be "swimming in quality and style" as you begin your journey toward the leisure lifestyle

“ At Leisure Pools, our mission is to improve the lifestyle of families at home, through the enjoyment of our range of innovative and quality swimming pools and associated products. Everything we do reflects this mission and the values that make it possible. ”

Leisure Pools Mission Statement

you've always wanted with the confidence and peace of mind that you have chosen a superior product that is supported by the best warranties and the best people.

Are you ready to live your Life of Leisure?



# Leisure Pools

## - A Family Owned and Operated Success Story

Australians have a unique love and respect for the water. Australian father and son combination of Kerry and David Pain have translated their passion for water into a lifelong devotion of bringing happiness to thousands of families around the world through the enjoyment of the highest quality Composite Armour™ fibreglass swimming pool – a Leisure Pools swimming pool.

As one of the world's largest composite swimming pool manufacturers, we have developed a stylish and innovative range of swimming pools, in a variety of designs and sizes, with a multitude of features and benefits, so that we can provide you with the ideal Leisure Pools swimming pool for your home. Coupled with great designs, we use state of the art production processes and superior raw materials, backed by in-house research and impressive stringent quality controls, to ensure that the quality of every Leisure Pools swimming pool is the very best on the world market.



“ Leisure Pools has delivered more than 50,000 high-quality swimming pools to homeowners all around the world. But we know that the most important pool is your pool and you have my commitment that we will do our best to make the process of owning a Leisure Pools swimming pool the best possible experience unmatched only by the joy our swimming pool brings to you. ”

Kerry Pain, Chairman and Co-Founder





# Leisure Pools Composite Armour™ = Lifetime Warranty



The most important single component in any swimming pool project is the actual pool shell itself. It contains the water you swim in and it is the centrepiece that you then build all of your landscaping, paving, patios and lifestyle around.

Installing a swimming pool is a long-term investment and, like us, our customers need to feel confident that what they're putting in the ground as their main feature is strong, durable and will last the test of time. The selection of a quality pool shell is a critical decision that you must get right. Unfortunately, there are many manufacturers who say that they build a quality swimming pool shell but in practice they don't.

Leisure Pools designs all of our swimming pools with the highest technological advancement: our trademark Leisure Pools Composite Armour™ composition. This actually makes a Leisure Pools swimming pool the most advanced pool product in the

world, a product of continuous research and development. The result is that you will own not only the best fibreglass swimming pool on the market but one step better: the world's best composite swimming pool.

We are so confident that the Leisure Pools Composite Armour™ swimming pool is the world's best swimming pool that we offer a Lifetime Structural Warranty and a Lifetime Structural Osmosis Warranty on every swimming pool we produce. So how is a Leisure Pools Composite Armour™ swimming pool different from a standard fibreglass swimming pool? It comes down to 3 key elements:

- Patented Composite Armour™ Core of Strength
- Patented Full Vinyl Ester Resin Construction
- Exceptional Quality Control

## Patented Composite Armour™ Core of Strength

This is the highest level of technology in composite swimming pool manufacturing. This patented technology is designed to significantly reinforce the composite swimming pool with a strategically integrated laminate that consists of a blend of DuPont™ Kevlar®, Carbon Fibre and Basalt Fibre. We call it our “Core of Strength.”

High performance fibres have been used in many cutting edge applications. DuPont™ Kevlar® is used in bullet proof vests, body armour, military vehicles, wind turbines and aerospace applications. Carbon Fibre and Basalt Fibre are used in aerospace and high performance automotive applications. When combined through Leisure Pools patented technology, Composite Armour™ brings a new level of performance to the production of composite swimming pools.

So why is it important to have improved flexural and tensile strengths? With changing weather conditions, we are exposed to greater extremes of weather from floods one year to droughts the next. As a result, when we have floods the ground swells and when we have droughts the ground contracts. As a result, anything installed in the ground is exposed to extremes of ground movement. Leisure Pools has recognised this and with the use of the Composite Armour™ Core of Strength, we are providing additional flexural and tensile strength properties that better withstand these ground movement changes.

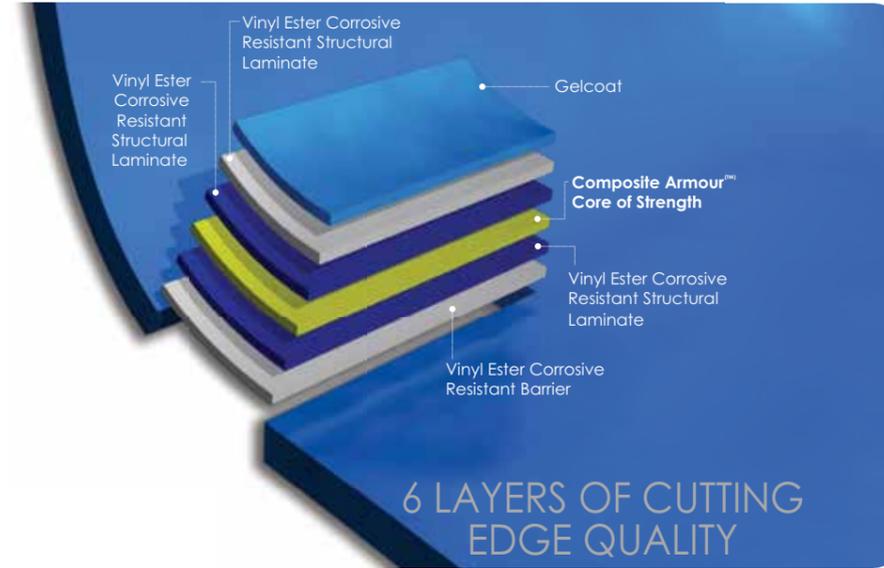
Remember, it is all about safeguarding your investment both in the swimming pool shell itself and all of the investment you make in finishing the area around the swimming pool with paving, decking and landscaping.

## Full Vinyl Ester Resin Construction

Traditional fibreglass pools are made up of a number of layers being:

1. Gelcoat Colour Layer
2. Corrosive Resistant Vinyl Ester Resin with Fibreglass Layer
3. Structural Polyester Resin with Fibreglass Layer
4. Polyester Resin Finishing Layer

One of the most important layers, of which has been introduced in the last 20 years, has been the incorporation of a corrosive resistant vinyl ester resin layer. Vinyl ester resin is a high performance resin that not only provides improved strength properties, but also inhibits water penetration into the laminate, more commonly referred to as osmosis.



Many manufacturers will often apply only a single layer of vinyl ester resin onto their swimming pool. This is because vinyl ester resin is traditionally double the cost of a polyester resin, a cheaper resin often used to provide bulk to the swimming pool. Unfortunately, with only one layer of vinyl ester resin, issues related to osmosis have continued to appear, resulting in the failure of swimming pools built under this traditional manufacturing method.

A Leisure Pools Composite Armour™ swimming pool comes with a full vinyl ester resin construction (excluding the gelcoat layer). Leisure Pools has taken this course of action in order to offer the following amazing benefits:

- Vinyl ester resin provides improved structural strength properties over traditional polyester resin therefore enabling Leisure Pools to offer a stronger swimming pool
- By constructing all layers after the gelcoat colour with vinyl ester resin, Leisure Pools is able to offer a Lifetime Structural Osmosis Warranty

A swimming pool is something that should last a long time. Customers may spend tens of thousands of dollars on a swimming pool project, and in light of such, the swimming pool shell must last. Leisure Pools Composite Armour™ swimming pool with full vinyl ester resin construction is another means by which to ensure quality and durability.



## Exceptional Quality Control

- Leisure Pools has on staff a Polymer Chemist who manages the Leisure Pools Technical Centre
- Leisure Pools ensures quality of incoming raw materials by batch testing against benchmarked materials using an FTIR Spectrometer
- Leisure Pools randomly selects swimming pools manufactured to undertake the following tests:
  - Flexural and Tensile Strength Test
  - Cure Percentage Tests of Each Layer
  - Barcol Hardness Testing
  - Boil Testing of Laminates (random samples)
  - Burn Testing of Laminates (random samples)
- Leisure Pools weighs all materials to ensure correct quantities have been applied to each swimming pool

- Leisure Pools uses an ultra sonic thickness testing device to measure the swimming pool in multiple key locations over the swimming pool to ensure compliance against the Leisure Pools benchmark

Leisure Pools is the only company to have invested heavily into this level of quality control. Our investments in the best raw materials, in processes that ensure the manufacturing of a quality product along with the expertise of our production professionals allow us the confidence to offer you a Lifetime Structural Warranty and Lifetime Structural Osmosis Warranty. You can be confident that your family has made the best investment towards a lifetime of enjoyment.

A swimming pool is a great investment both for your family and the value of your property, however it is important not to assume all pools are the same, as they are not. With Leisure Pools, you are purchasing a swimming pool that will last.



# The Elegance

Since its introduction the Leisure Pools Elegance design has changed people's perception of what a fibreglass pool can look like.

This bold and innovative design with its ultra modern square corners and clean crisp lines has rapidly become one of the most popular pool designs in the world.

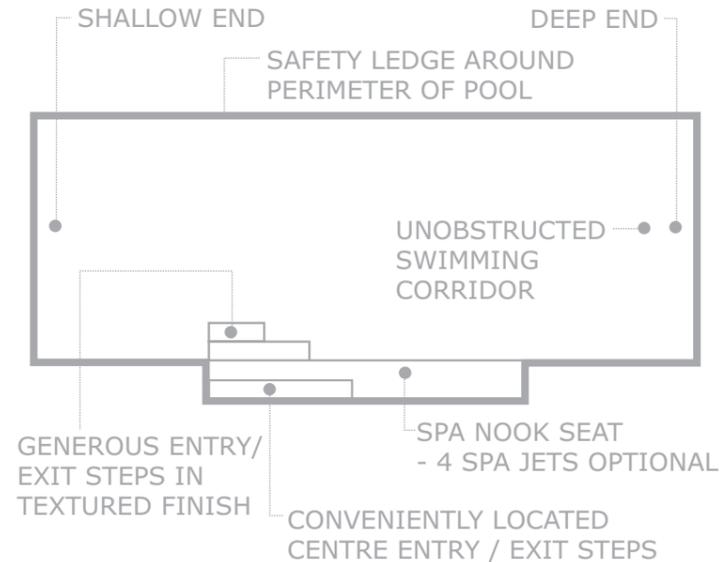
When Leisure Pools first commenced design work on the Elegance, the emphasis was to not only create a new and visually stunning looking pool, but also one that maximised the space inside the pool where you swim.

The Elegance has a large unobstructed centre swimming corridor which is perfect for swimming laps. The central step location also incorporates a generous seating area where optional spa jets can be installed to create a relaxing spa nook.

There are no unnecessary steps or benches inside the body of the pool which cut down on swimming area.

The pool has generous depths at both deep and shallow ends and comes in sizes of 12.00m, 10.00m, 9.00m, 8.00m, 7.00m and 6.00m lengths to suit almost any size location.

The Elegance is truly a giant leap forward in modern pool design and may be just the pool for you!



LENGTH	WIDTH	SHALLOW END DEPTH	DEEP END DEPTH
12.00m	4.40m	1.17m	1.90m
10.00m	4.40m	1.23m	1.82m
9.00m	4.40m	1.26m	1.77m
8.00m	4.40m	1.29m	1.76m
7.00m	3.90m	1.32m	1.73m
6.00m	3.50m	1.37m	1.71m

\*Some measurements rounded





# The Reflection

The Reflection is Leisure Pools' most modern design that could be called simply perfect.

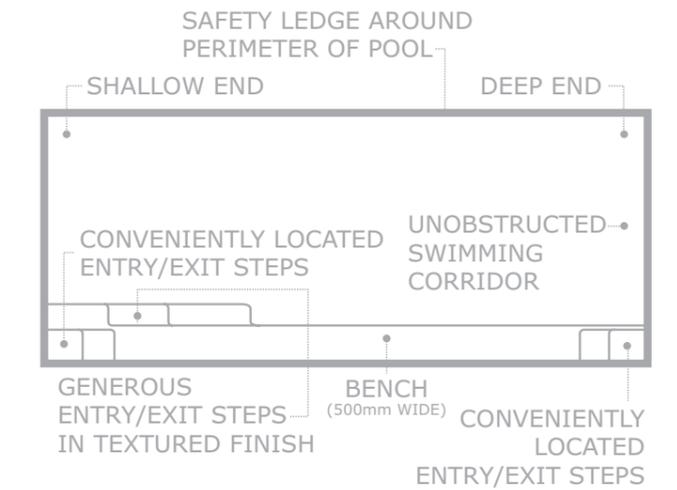
With land shapes and sizes constantly evolving the Reflection offers not only versatility in terms of placement on your block but it also provides a simplistic structure to suit every home and still have the practicality that you want from a swimming pool.

This stylish rectangular swimming pool has entry steps perfectly positioned at both ends of the pool with a full length bench seat to suit a variety of purposes, without compromising space for swimming.

The simple and elegant design features very square corners that epitomise modern design and lend themselves to suit a variety of landscaping options to reflect your own style.

By having the full length bench and steps on one side of the pool the design allows the deepest part of the pool to be well away from any house foundations. This can often allow the pool to be situated closer to the home, which is a great benefit where space for a pool is limited.

The Leisure Pools Reflection range offers structural functionality, swim sensibility and timeless design to suit your design needs now and in the future.



LENGTH	WIDTH	SHALLOW END DEPTH	DEEP END DEPTH
10.00m	3.80m	1.28m	1.84m
9.00m	3.80m	1.28m	1.78m
8.00m	3.80m	1.28m	1.72m
7.00m	3.80m	1.28m	1.66m

\*Some measurements rounded

# The Absolute

When Leisure Pools set out to create the Absolute swimming pool range, we wanted a design that would meet and exceed the homeowner's expectations of what a pool should be.

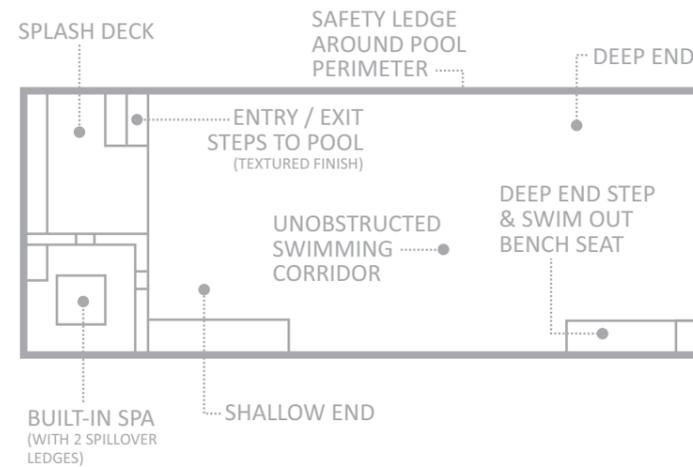
Designers began with the idea of what would be considered fashionable and chic – defined by straight lines and square angles. As a result, the Absolute lives up to its name in size and convenience, while still offering some of the most sought-out, practical features you could have on a swimming pool.

Leisure Pools wanted a design that was versatile with realistic expectations for use. The Absolute range has a large, open corridor and gradual slope that can accommodate a variety of activities, from the avid swimmer looking for an area to exercise and swim laps to the perfect arena for playing water games with family and friends.

There is no feature more appealing than a built-in spa that integrates seamlessly into the overall pool design. The built-in spa has the option to either run off the pool filtration system or operate through a separate filtration system and heating unit. We even added some clever overflow channels with two spillover ledges, through which water cascades into the pool, creating a beautiful waterfall effect.

There was only one feature left to add to ensure this pool reached its absolute potential – a large, shallow splash deck on which to lounge in the sun or play with the little ones. These ledges are one of the most popular innovations trending in the swimming pool industry today.

Leisure Pools is absolutely certain that this pool will be the perfect addition to your backyard.



LENGTH	WIDTH	SHALLOW END DEPTH	DEEP END DEPTH
12.00m	4.40m	1.35m	2.00m
10.00m	4.40m	1.35m	1.87m
8.00m	4.40m	1.35m	1.71m

\*Some measurements rounded





# The Allure

The evolution of swimming pool design has reached a new level with the release of the Allure.

Our aim was to design a bold and beautiful swimming pool that would be packed full of all the features that any family could ask for.

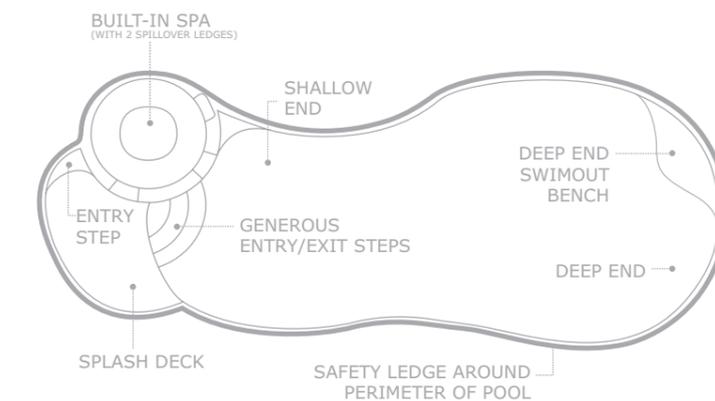
The Allure has three separate outstanding features all forged into one stunningly beautiful design. Firstly, the Allure comes with a fully integrated circular spa that comfortably accommodates six adults. The spa can be filtered and heated separately or in conjunction with the pool. The heated water can cascade from the spa into the main body of the pool or into the splash deck via overflow channels, which looks beautiful.

The splash deck area is unique in that it has real advantages for children or adults. Being a shallow area it is ideal for young children looking to gain confidence and experience with water. With adult supervision, young children will love playing in the splash deck area. Alternatively, it's a great sociable area to just lay back, relax and cool off with family and friends.

When you want to swim or play games, the Allure has a generous deep body of water in the main part of the pool that will satisfy your needs.

The Allure is the perfect pool for any type of family and can be used all year round.

The Allure, who said you couldn't have it all?



LENGTH	WIDTH	SHALLOW END DEPTH	DEEP END DEPTH
12.19m	4.72m	1.47m	2.03m
10.67m	4.47m	1.47m	1.93m
9.14m	4.47m	1.47m	1.83m

\*Some measurements rounded  
\*\*Additional freight charges and delivery times may apply to SA, WA and NT customers

# The Acclaim

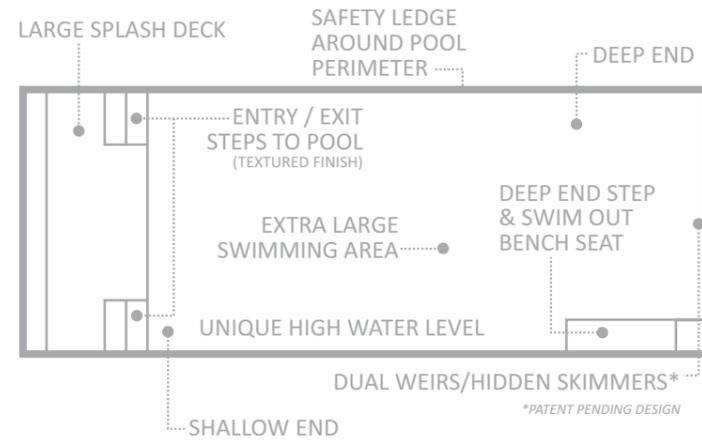
HIGH WATER LINE POOL

Acclaimed as the perfect embodiment of a swimming pool space, Leisure Pools has redefined the traditional notions of what a swimming pool should look like by creating the Acclaim. Our designers wanted to come up with something fresh and new which takes the design features of a swimming pool to the next level. The result is a breakthrough in swimming pool design and technology which allows for operating water heights in your pool never seen in the industry.

The Acclaim offers our patent pending High Water Line design, which includes the incorporation of two weirs and hidden skimmer boxes that allow the Acclaim to be nearly filled with water and yet still skim debris off the water surface. Traditional swimming pools can only be filled to approximately 20cm from the top of the pool to operate effectively. The Acclaim, however with its patent pending High Water Line design, can operate at close to full height, turning your pool into a beautiful tropical lagoon.

The Acclaim features minimal but perfectly arranged steps and swim out benches. The splash deck stretches the entire width of the shallow end, creating a massive space to allow for your children to play safely, and for everyone to relax and soak in the sun. At 4.4m wide, the Acclaim has a generously oversized swimming area which is perfect for the entire family to swim and play games or for you to just float around and relax taking in your peaceful surrounds. The Acclaim also provides a generous deep end depth that ranges from 1.7m for the 8m model to over 2m for the 12m model.

Leisure Pools is again proud to push the boundaries of swimming pool design and present to you, our customer, the most innovative, expansive swimming pool in the industry. Beautiful to look at, delightfully clean in design, and perfectly practical in nature, the Acclaim is a one of a kind pool for your dream backyard.



LENGTH	WIDTH	SHALLOW END DEPTH	DEEP END DEPTH
12.20m	4.40m	1.35m	2.02m
10.20m	4.40m	1.35m	1.87m
8.20m	4.40m	1.35m	1.71m

\*Some measurements rounded



## HIGH WATER LINE POOL



# The Europa

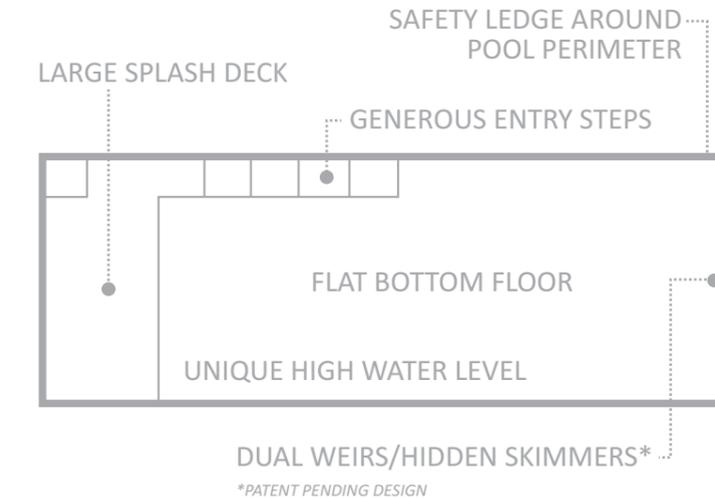
European style and Australian ingenuity come together perfectly to create our newest pool, the Europa. The Europa is an incredibly stylish rectangular pool packed with our latest design features. With backyards now getting smaller, we understand our customers are looking to maximise their outdoor space without comprising on quality and features. The Europa is the perfect pool for you taking contemporary design to new levels.

The Europa offers our patent pending High Water Line design, which includes the incorporation of dual weirs and hidden skimmer boxes that allow the Europa to be nearly filled with water and yet still skim debris off the water surface. Once paved the Europa, with its innovative dual weirs, completely hides your skimmer boxes offering a unique look and feel. Any debris on your water surface magically disappears into the weirs.

The Europa has a beautifully modern rectangular look with a large splash deck perfect for your little ones to enjoy the pool with you. A single set of stylish stairs flow graciously into your large swimming space, with a flat bottom floor which is perfect for cooling down on those lazy Summer days or playing games with family and friends.

For those customers looking to do exercise in their pool the Europa is the perfect pool with the addition of a swim jet system allowing you to swim on the spot at your own pace.

The Europa is the essential family pool for people with a compact outdoor space. Leisure Pools is proud to bring you a little European flair with its latest addition to our range, the Europa.



LENGTH	WIDTH	SHALLOW END DEPTH	DEEP END DEPTH
8.10m	3.20m	1.50m	1.50m
7.10m	3.20m	1.50m	1.50m

\*Some measurements rounded

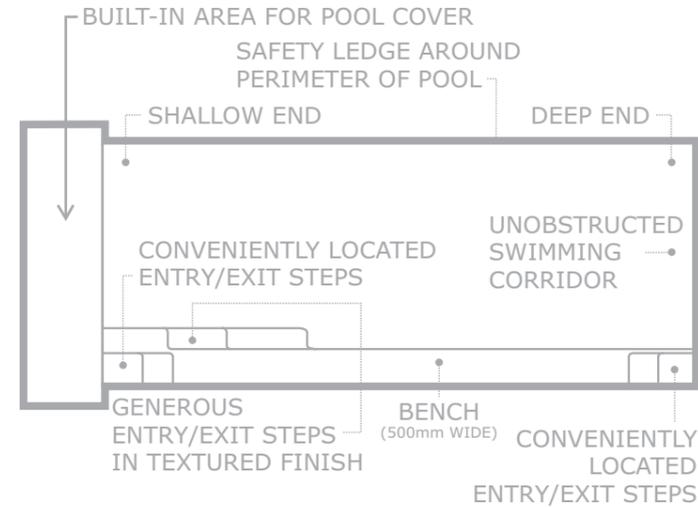
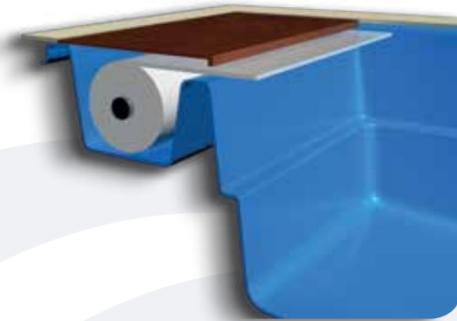
# The Reflection with Auto Cover

Leisure Pools have taken the Reflection into the next generation by adding a built-in housing for an automated pool cover.

The benefits of having a retractable cover will not only improve your heating options but will keep your pool free from leaves and debris, whilst having the ability to be automatically retracted out of site.

Perfect for a variety of climates and surrounds, this design not only offers a tidy environment to store the cover, but also creates efficient use of space by having it built into the pool.

With the Reflection with Auto Cover you really can have the best of both worlds...a functional, stylish and elegantly designed swimming pool with the option to cover your pool in an efficient and easy way.



LENGTH	WIDTH	SHALLOW END DEPTH	DEEP END DEPTH
9.92m	4.06m	1.28m	1.78m
8.92m	4.06m	1.28m	1.72m
7.92m	4.06m	1.28m	1.66m

\*Some measurements rounded





# The Reflection with Splash Deck

Our Reflection pool is one of our most stunning and stylish swimming pools. Its crisp clean lines and very practical features make it one of the most popular pools available.

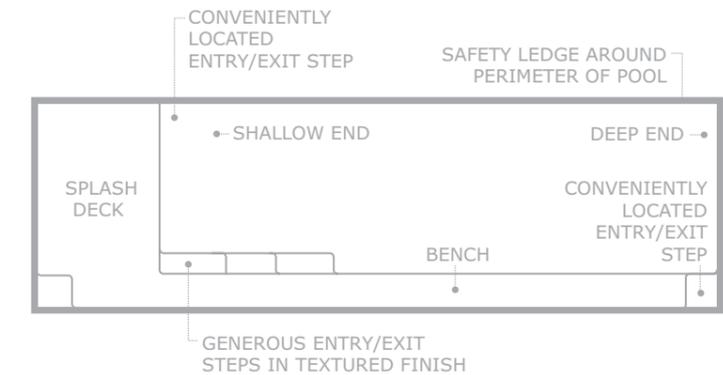
So how do you improve on perfection? Introducing, the Reflection with Splash Deck.

The splash deck is a great looking addition and transforms your Reflection pool into a much more appealing and versatile space. At 8.5m and 9.5m you get so many more options for your backyard.

The splash deck is a shallow area at the end of the pool that is ideal for fun and relaxation for all members of the family. The kids love playing in the shallow water, especially the young ones. With adult supervision, even very young children will love this area and gain confidence and experience as they are introduced to swimming and being in a swimming pool.

It's not all about fun and games however. The splash deck can be transformed into a spectacular water feature, with the addition of bubbler jets in the floor, which looks amazing.

The Reflection with Splash Deck, making a great pool even better.



LENGTH	WIDTH	SHALLOW END DEPTH	DEEP END DEPTH	SPLASH DECK LENGTH
9.50m	3.80m	1.28m	1.72m	1.50m
8.50m	3.80m	1.28m	1.66m	1.50m

\*Some measurements rounded

# The Opulence

Leisure Pools' Opulence truly is a pool that deserves its name. On one hand you have an elegant and stylish pool in its own right and on the other you have the bonus of a luxurious spa. The total package looks superb!

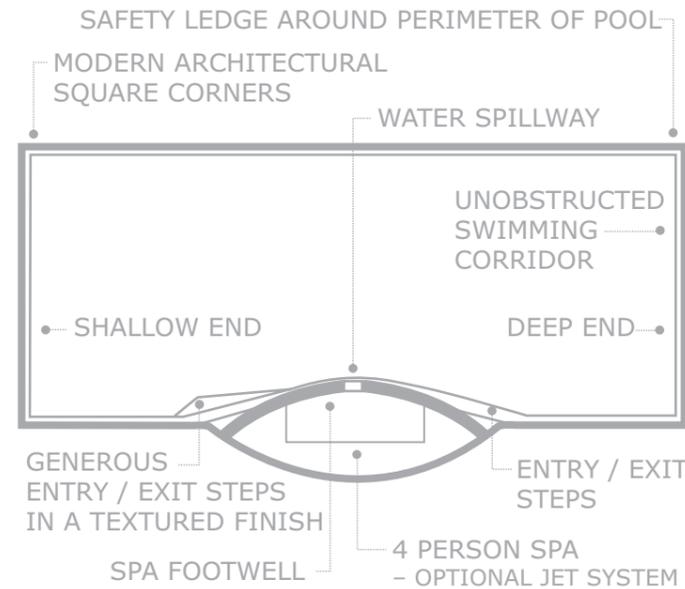
The addition of the spa section does not in anyway inhibit your ability to use the pool to swim laps. In fact, this pool is ideal for end-to-end swimming. Swim a few laps, play a few games and then relax in the massaging comfort of the spa - the whole family will love this pool.

As an optional feature you can have heating in the spa section of the pool which would greatly increase your enjoyment of the pool year round.

The spa section has a unique spill-over edge. As the spa fills it overflows into the pool creating a waterfall effect. The pool and spa entry steps are conveniently placed on either side of the centre of the pool.

The pool has generous depths at both deep and shallow ends and comes in 3 sizes of 10.00m, 9.00m and 8.00m lengths.

So, yes you can have it all! Enjoy the soothing and revitalising effect of a spa encapsulated in a functional and beautiful pool, it is truly opulent!



LENGTH	WIDTH	SHALLOW END DEPTH	DEEP END DEPTH
10.00m	4.40m	1.23m	1.82m
9.00m	4.40m	1.26m	1.77m
8.00m	4.40m	1.29m	1.76m

\*Some measurements rounded

\*\*Additional freight charges and delivery times may apply to SA, WA and NT customers





# The Harmony

In harmony with your home, in harmony with your landscape, in harmony with your lifestyle...Leisure Pools' Harmony range of swimming pools seem to fit perfectly into any situation.

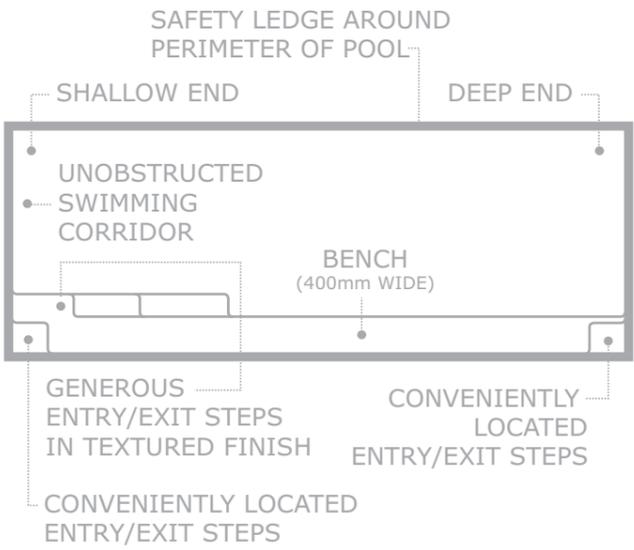
Leisure Pools have identified a demand from our customers for modern, clean lined architecture in swimming pool design. As a result, Leisure Pools have developed the Harmony range of swimming pools.

The Harmony is a rectangular swimming pool with square corners that provides you with a modern and elegant design. There is a bench running the length of the pool with entry and exit points in the shallow and deep ends.

The Harmony is also a deep pool that ensures even the tallest people get a decent swim. The Harmony is 2.90m in width enabling it to fit into home blocks where the width or depth of the block is limited.

By having the full length bench and steps on one side of the pool the design allows the deepest part of the pool to be well away from any house foundations. This can often allow the pool to be situated closer to the home, which is a great benefit where space for a pool is at a minimum.

The pool our customers asked us for, the Harmony, may be just the pool for you.



LENGTH	WIDTH	SHALLOW END DEPTH	DEEP END DEPTH
8.00m	2.90m	1.29m	1.76m
7.00m	2.90m	1.29m	1.70m
6.00m	2.90m	1.29m	1.63m
5.00m	2.90m	1.29m	1.57m

\*Some measurements rounded

# The Esprit

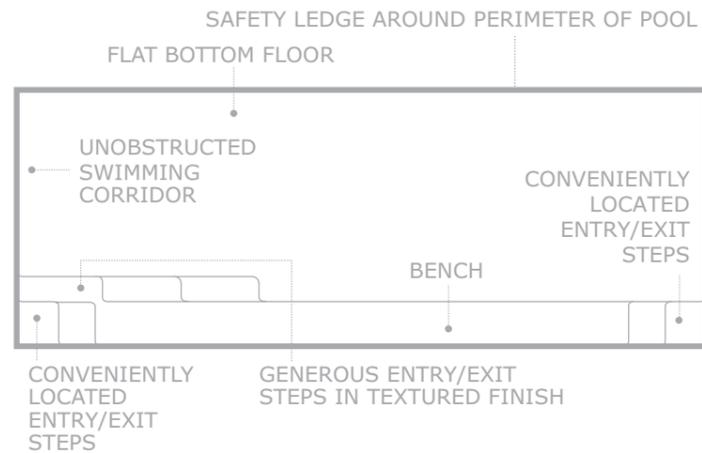
Just when you thought you couldn't enjoy the benefits of a full featured swimming pool in a small backyard; Leisure Pools is proud to introduce you to the Esprit. Leisure Pools' Esprit includes all of the great features of our Harmony pool but redesigned into a beautiful compact package that will fit almost any backyard.

The Esprit is a generous 5.70m long pool with enough space to swim and relax. It also incorporates a flat bottom floor which is perfect for playing games.

The Esprit also includes a long bench seat running down the length of the pool allowing children to swim and walk up and down the pool and gives Mum and Dad the chance to sit and relax in the water. The bench design also allows you to install the Esprit in very tight spaces next to the house or a boundary fence.

For added benefit the Esprit is the perfect pool to have swim jets installed which allow you the benefit of swimming but in a small space. Exit points at both ends of the long bench also make the Esprit versatile to install.

The Esprit from Leisure Pools – the full featured pool for a small space.



LENGTH	WIDTH	SHALLOW END DEPTH	DEEP END DEPTH
5.70m	2.25m	1.35m	1.35m

\*Some measurements rounded





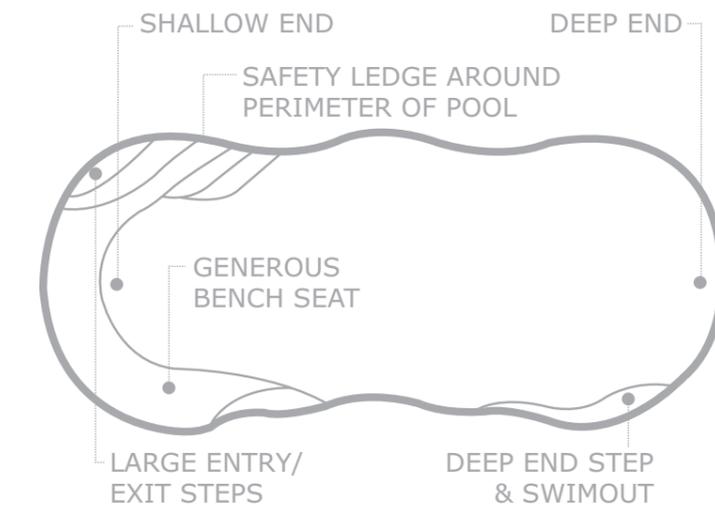
# The Riviera

Suitability and adaptability are the words that are most often used to describe the Riviera pool. This is a swimming pool design that seems to blend perfectly with any home style and any home site. Its beautiful flowing lines and freeform design are a delight to landscape.

You can choose a tropical setting or combine the pool with rock landscaping and waterfalls, or use feature timber or even more formal paved areas. It doesn't seem to matter as the Riviera always seems to be the perfect centrepiece for any landscape design.

The Riviera's good looks are not its only feature as this pool is truly a great pool for the family. The large wrap around bench at the shallow end is a great feature. Not only is it a play area for the kids but it's just perfect for adult seating as well. The wide steps give access to the bench area and also to the floor of the pool. The main body of water is generous in size and ideal for playing games and swimming.

The Riviera is one of the most popular pools because it combines landscaping versatility with a functionality that will suit any family.



LENGTH	WIDTH	SHALLOW END DEPTH	DEEP END DEPTH
10.36m	4.34m	1.12m	1.80m
9.20m	4.34m	1.12m	1.70m
8.05m	3.78m	1.20m	1.61m

\*Some measurements rounded  
\*\*Additional freight charges and delivery times may apply to SA, WA and NT customers

# The Horizon

Welcome to the dawn of a new era in swimming pools. The Horizon is like no other composite pool being produced in the world today.

The pool features a stunning infinity edge causing water to seemingly disappear into the horizon whether it is a beautiful panoramic view or your own landscape creation allowing water, earth and nature to combine.

This ingeniously created swimming pool represents innovation technology whose design encapsulates the transition from in ground to out of ground.

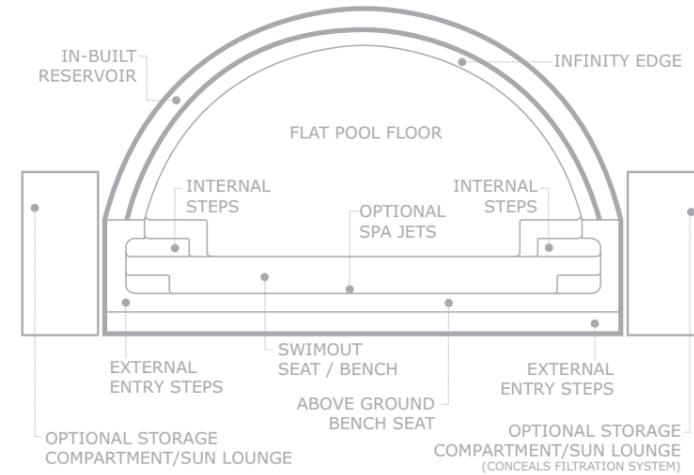
The Horizon features a recirculating water system where water overflows from an infinity edge and is captured by its own in-built reservoir and returned to the pool.

Optional storage compartments can be added to the pool to conveniently house its filtration equipment. The compartments effectively protect your valuable filtration equipment whilst allowing it to operate more efficiently due to its proximity to the pool. The compartments double as sun lounges so whilst the kids are swimming you can be relaxing on the comfortable cushioned lounges.

A full width bench provides seating for relaxation, where optional spa jets can be added to enhance your experience.

The Horizon will fit perfectly on awkward sloping sites or into a deck where you thought a pool was just not possible. The Horizon's flat bottom floor is also perfect for a relaxing dip on a hot day or perfect for playing games.

Leisure Pools' the Horizon, is a totally unique swimming pool which we believe will revolutionise people's thinking about the way we enjoy water.



LENGTH	WIDTH	SHALLOW END DEPTH	DEEP END DEPTH
7.00m*	4.45m	1.30m	1.30m

\*Optional filtration/storage compartments make the total length of the pool including the compartments 9.00m





# The Moroccan

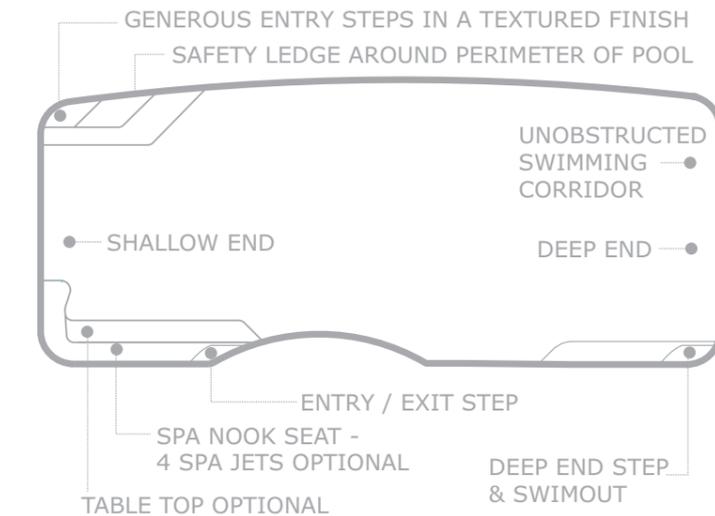
Leisure Pools' Moroccan range is the result of years of research and taking many of the best features a pool can have and putting them all into one stunning package. This is a swimming pool with more features than any other pool in today's market.

The Moroccan is generous in size and stylish in looks and will give your family the lifestyle you have always desired. Through clever design all steps, benches and seating have been kept clear of the centre corridor to provide unobstructed end-to-end swimming.

Instead of just one entry point the Moroccan has three; one at the shallow end, one on the opposite side at the deep end and a third in the centre of the pool. This allows for versatility in placement of your pool in relation to your house or outside entertainment area with a convenient entry/exit point always nearby.

The Moroccan has excellent seating areas in the pool with a swimout bench and step at the deep end and a more generous corner seating area at the shallow end. Optional spa jets and seat aeration can be installed and there's even an option for an in-pool table making this a great area to sit back and relax.

The Moroccan is a spacious pool with room for the whole family and comes in a large range of sizes including; 11.70m, 10.40m, 9.40m, 8.20m and 7.30m in length. Whether playing games, swimming laps or just relaxing and cooling off, the Moroccan will suit all your needs.



LENGTH	WIDTH	SHALLOW END DEPTH	DEEP END DEPTH
11.70m	4.40m	1.12m	1.88m
10.40m	4.40m	1.12m	1.80m
9.40m	4.40m	1.12m	1.74m
8.20m	4.10m	1.09m	1.59m
7.30m	3.80m	1.12m	1.55m

\*Some measurements rounded  
\*\*Additional freight charges and delivery times may apply to SA, WA and NT customers

# The Platinum Plunge

The allocation of space for a swimming pool is always an important consideration. Many people these days are caught in the trend towards smaller and smaller building blocks where available space is precious. Others who do have space may consider that they do not wish to use it all for a swimming pool. In either case, why not look at Leisure Pools' range of Platinum Plunge pools? These pools are very modern, very stylish and take up a minimum of space.

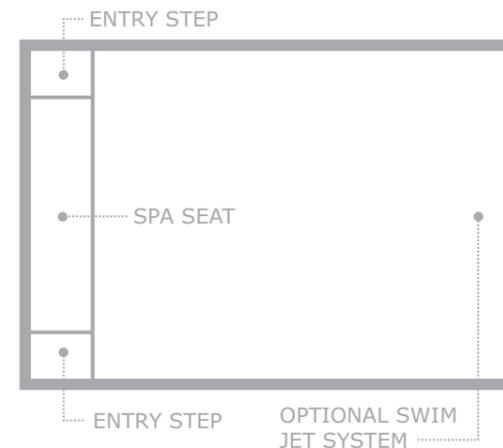
The character and atmosphere of your home can be enhanced when looking out onto a water scene. Water can look tranquil and calm or just as easily full of life and movement. You can choose which environment you wish with your Platinum Plunge pool.

These pools have convenient entry steps on either side with a bench seat between the steps that can have spa jets and seat aeration fitted. The Plunge Pools are surprisingly deep at 1.60m with a water level around 1.50m. The pool floor is flat which makes activities like water exercise much more enjoyable.

A swim jet system can be installed in the pool if swimming exercise is what you're after. The smaller water volumes makes for easier heating which make the pool suitable for use all year round.

Anyway you look at it; for just cooling off on a hot day, for some healthy exercise, or to create the ambience of a water environment around your home, the Platinum Plunge pool can do it all for you.

MODERN ARCHITECTURAL SQUARE CORNERS



LENGTH	WIDTH	SHALLOW END DEPTH	DEEP END DEPTH
4.98m	3.50m	1.60m	1.60m
4.46m	3.50m	1.60m	1.60m
3.50m	3.50m	1.60m	1.60m

\*Some measurements rounded





# The Fiji Plunge

The Fiji Plunge is Leisure Pools' newest addition to its Plunge Pool range. The Fiji Plunge is the perfect pool for a small space.

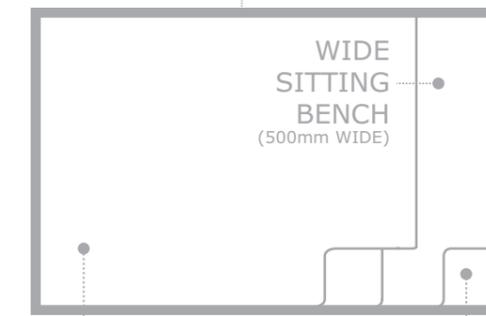
It is a beautiful pool with a formal design and a long bench down one wall allowing you to sit and relax. The bench is perfect for the addition of spa jets to enjoy the benefits of rushing water on your body.

The Fiji Plunge also combines a deep and generously sized wading area to cool down on a hot day. The perfect social pool to chat with friends and family and to relax and enjoy the benefits that only water can provide.

The Fiji Plunge's perfect compact size will fit in just about any size backyard and the bench seat allows the pool to be installed very close to your house or boundary fence.

Please enjoy our latest plunge pool the beautiful Fiji Plunge.

SAFETY LEDGE AROUND PERIMETER OF POOL



FLAT BOTTOM FLOOR

ENTRY/EXIT STEP

LENGTH	WIDTH	SHALLOW END DEPTH	DEEP END DEPTH
2.90m	2.10m	1.35m	1.35m

\*Some measurements rounded

# The Tuscany

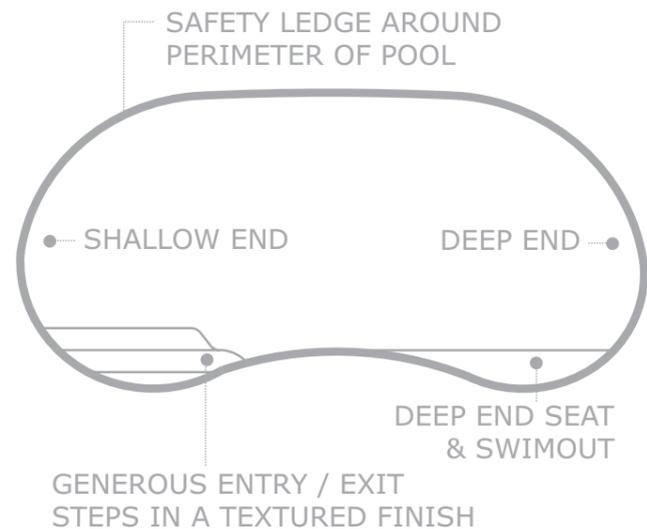
Swimming pools that feature a freeform design have always been a popular choice amongst pool owners. This type of design seems to epitomise a casual and relaxed feeling that many enjoy in their home.

The Tuscany's freeform shape can adapt to any theme you may wish to create with your swimming pool area. The Tuscany is a delight to landscape around and lends itself readily to combine with rockeries and tropical plants, waterfalls, timber decks and natural stone surrounds. At the same time it will look equally impressive surrounded by paving tiles and neat cropped hedges in a more formal design.

Freeform designs fit perfectly in just about any pool site but are particularly adaptable to difficult corner sites where the freeform shapes afford considerable versatility of placement. The free flowing curves allow you to manoeuvre the pool into places that many other more formal shapes won't fit.

The Tuscany has generous sized steps into the pool at the shallow end and a bench seat swimout at the deep end. Even though the pool seems quite curved there is a full length unobstructed swimming corridor down the centre of the pool which affords the ability to swim laps.

You can just imagine the Tuscany creating your very own oasis in your home.



LENGTH	WIDTH	SHALLOW END DEPTH	DEEP END DEPTH
8.65m	4.10m	1.20m	1.72m
7.00m	3.50m	1.13m	1.52m

\*Some measurements rounded

\*\*Additional freight charges and delivery times may apply to SA, WA and NT customers





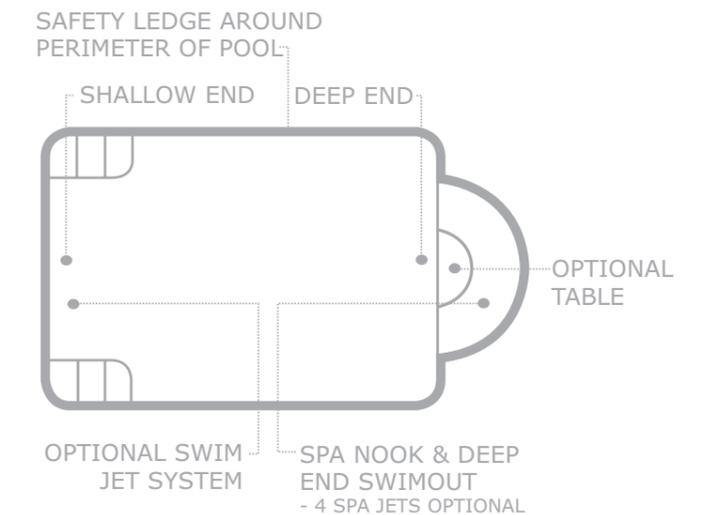
# The Courtyard Roman

As its name implies the Courtyard Roman is the ideal centrepiece for that stunning courtyard setting. These days swimming pools are not just being seen as something great to swim in but also something great to look at. With the Leisure Pools Courtyard Roman as your starting point just imagine the many interesting courtyard scenes that could be created around it.

Here is a pool that not only looks good but can be packed with features. This pool is ideal for a Swim Jet System with the jets being located between the two sets of steps at the shallow end. Swim jets will enable you to get a good work out swimming against the water rushing past you.

At the other end, in the curved seating area, you can install spa jets and even seat aeration to create that massaging hydrotherapy effect you get in a spa and a table can be fitted into the curved seating area to complete the picture. The main body of the pool is great for playing games or simply relaxing and cooling off on hot summer days.

The Courtyard Roman is also suitable for relatively simple heating to enable this entertainment centre to be used all year round. So whether you use this pool as an entertainment area, an exercise centre, a relaxation area or a great looking courtyard centrepiece, this versatile pool ticks all the boxes.



LENGTH	WIDTH	SHALLOW END DEPTH	DEEP END DEPTH
6.00m	3.50m	1.26m	1.54m

\*Some measurements rounded

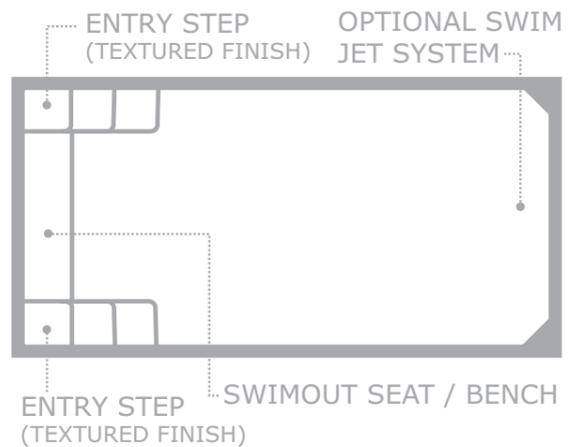
# The Olympus

The Olympus could quite possibly be the pool you can have when you thought you didn't have the space for a pool! As part of our popular plunge pool range the Olympus at a compact 4.60m in length and 2.20m in width may be the perfect fit for you.

Don't miss out on all the wonderful benefits a swimming pool can bring to your lifestyle. These days plunge pools are often preferred to larger pools or smaller spas. A plunge pool will still allow you to cool off on a hot day in the privacy of your own backyard. At the same time the Olympus can be turned into an exercise centre by the addition of a Swim Jet System. The 4.60m length can seem a very long way when you're swimming against a powerful Swim Jet System!

With the addition of some spa jets into the wall above the bench seat situated between the two sets of steps you can even enjoy the massaging and hydrotherapy benefits of a spa. The two sets of steps allow easy access to either side of the Olympus for convenience and the flat floor is excellent for aerobic exercise.

The Olympus is a great centrepiece for that water effect that creates such atmosphere in your backyard or courtyard environment.



LENGTH	WIDTH	SHALLOW END DEPTH	DEEP END DEPTH
4.60m	2.20m	1.20m	1.20m

\*Some measurements rounded





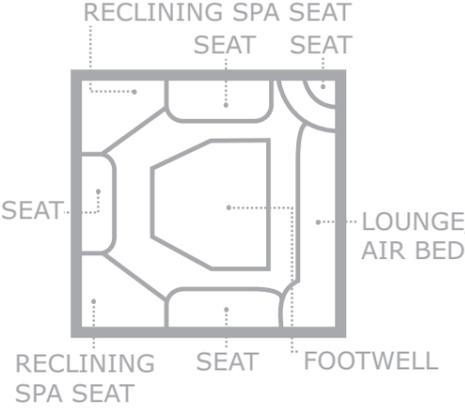
# The Sorrento Spa

For centuries, people have recognised the rejuvenating healing powers of warm water. Today, Leisure Pools takes an innovative approach to the art of warm water healing or hydrotherapy.

Spend just a few moments in Leisure Pools' Sorrento Spa and you're likely to experience less stress, improved circulation, better sleep and fewer symptoms of arthritis and back pain.

The Leisure Pools Sorrento Spa has strategically placed jets and ergonomically correct seating to create an ideal place for practicing a variety of calming, comforting and healing routines.

The Sorrento Spa is available in all the colours that are available for the pools, enabling you to colour match your pool and spa combination.



LENGTH	WIDTH	SHALLOW END DEPTH	DEEP END DEPTH
2.20m	2.20m	.97m	.97m

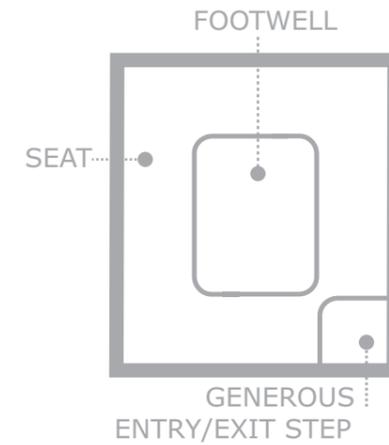
\*Some measurements rounded

# The Capri Spa

The Capri Spa is a beautiful compact spa that is the perfect addition to your Leisure Pool. Enjoy the relaxing thrill that only warm water rushing around your body can provide. After a busy day at work take a swim in your Leisure Pool and then sit and relax with a beer or cocktail in your Capri Spa. The Capri Spa can be fitted with a number of different spa jet combinations to suit your taste.

For a very modern look the Capri Spa can easily be installed in an elevated position with the addition of a water blade creating a majestic water feature for your pool.

The Capri Spa is available in all the same Leisure Pools colours as your pool to mix and match as you please.



LENGTH	WIDTH	SHALLOW END DEPTH	DEEP END DEPTH
1.80m	1.60m	.90m	.90m

\*Some measurements rounded



# Leisure Pools Shimmer Range

If you're looking for something a little bit special, then this is the colour range for you.

We call it our Shimmer Range for a reason, these colours are given an added brilliance by having an in-built sparkle and shimmer effect. In different lights your pool will look like it has millions of diamonds scattered over the pool surface.

The Leisure Pools Shimmer Range is a big step up from traditional looking swimming pools. The added effect of the shimmer and sparkle make the colour brighter and more radiant. If you are looking for that something extra in your pool to make it stand out the Leisure Pools Shimmer Range is for you.

# Colours and Finishes

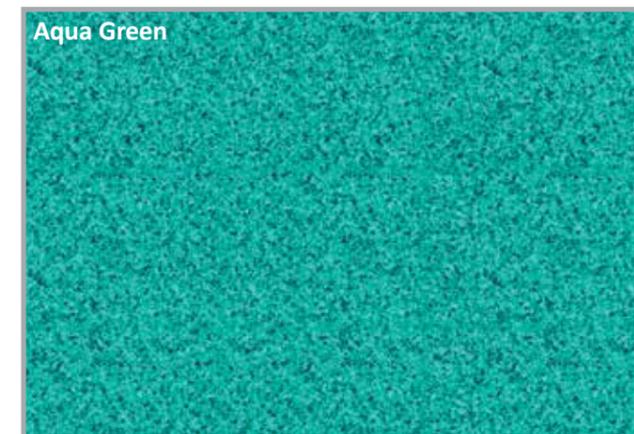
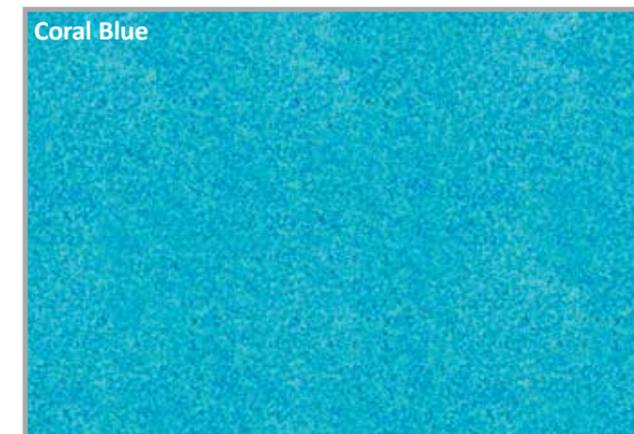
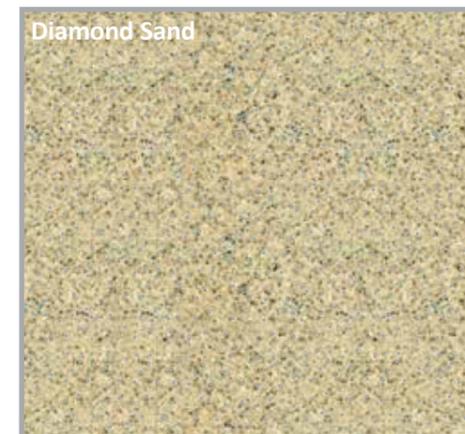
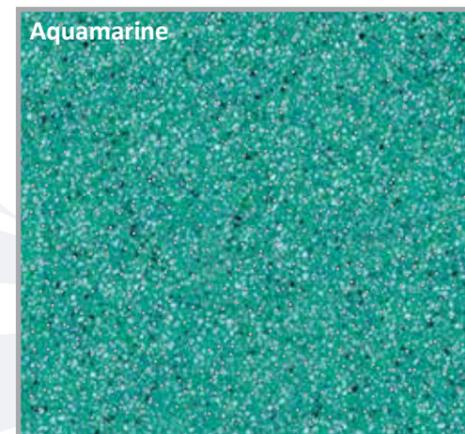
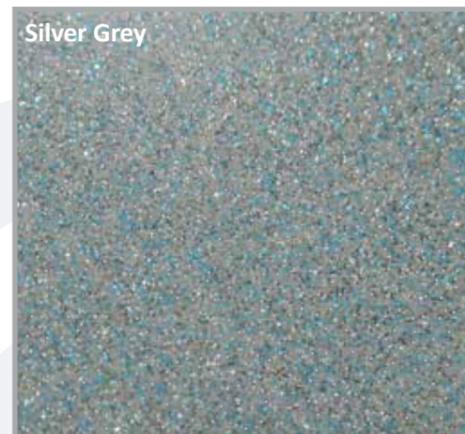
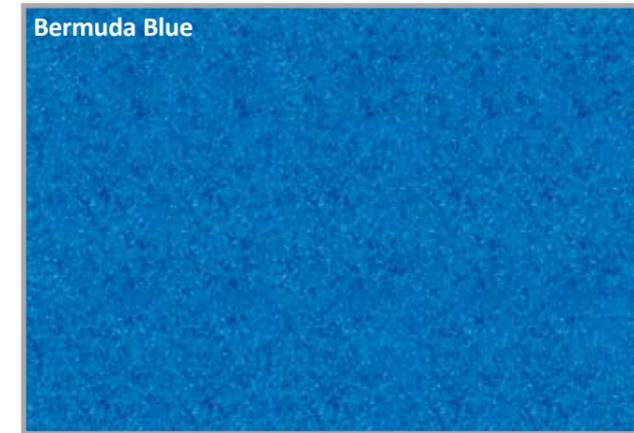
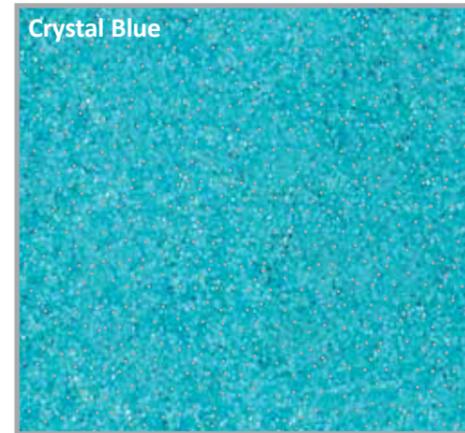
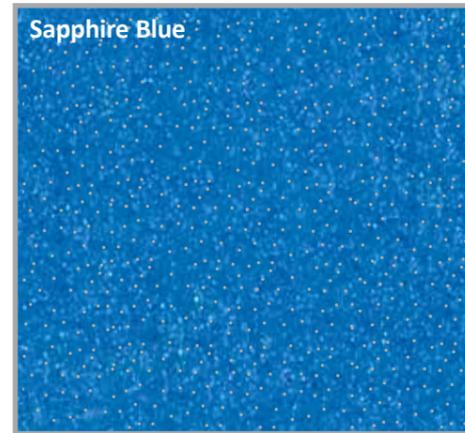
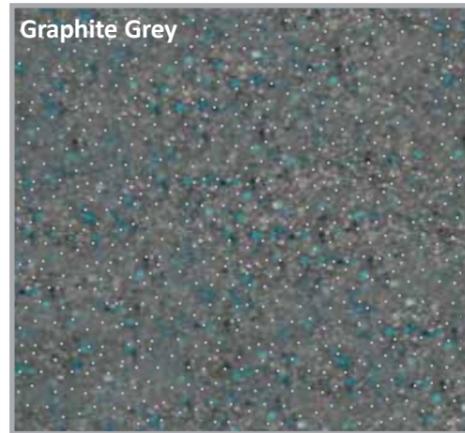
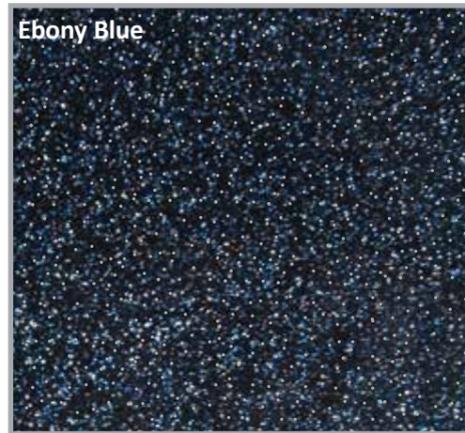


# Leisure Pools Granite Range

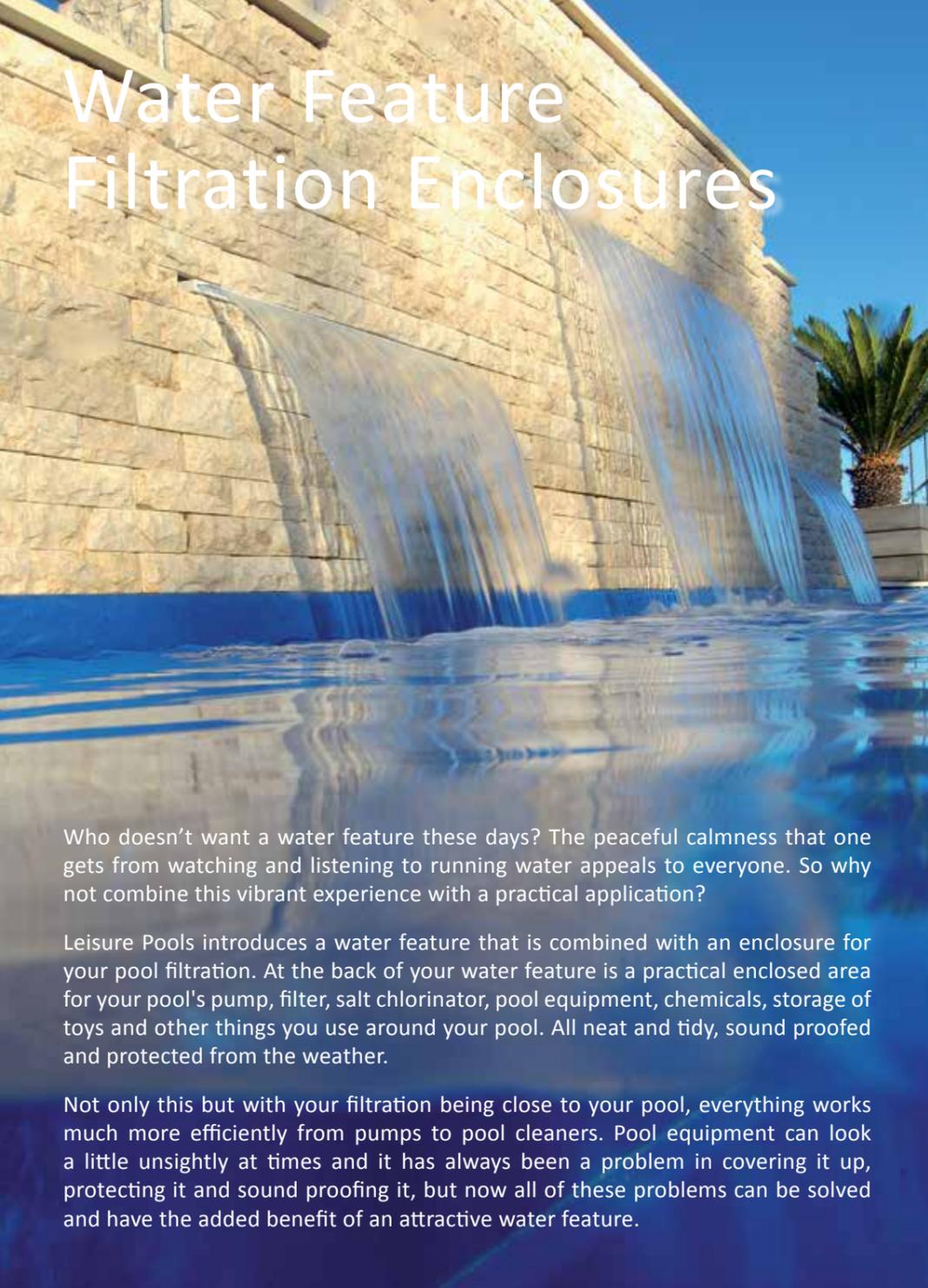
As with the Shimmer Range, the Leisure Pools Granite Range features the unique non-abrasive granite style finish.

This is a proven range of colours and even though choice of colour is such a personal thing, you will have little chance of going wrong with any of the colours in this range.

Each of the colours in this range will guarantee that 'Wow' factor for your home. The only problem you will have is choosing just one because they all look so good.



# Water Feature Filtration Enclosures



Who doesn't want a water feature these days? The peaceful calmness that one gets from watching and listening to running water appeals to everyone. So why not combine this vibrant experience with a practical application?

Leisure Pools introduces a water feature that is combined with an enclosure for your pool filtration. At the back of your water feature is a practical enclosed area for your pool's pump, filter, salt chlorinator, pool equipment, chemicals, storage of toys and other things you use around your pool. All neat and tidy, sound proofed and protected from the weather.

Not only this but with your filtration being close to your pool, everything works much more efficiently from pumps to pool cleaners. Pool equipment can look a little unsightly at times and it has always been a problem in covering it up, protecting it and sound proofing it, but now all of these problems can be solved and have the added benefit of an attractive water feature.

## Water Feature Filtration Enclosures - Options & Finishes

Leisure Pools' water features are made from fibreglass and are strong and long lasting. As standard they come with a masonry look finish in various colours. But they can be tiled or have various cladding applied to completely change their look to blend with your pool landscaping.

	Ivory*
	Desert*
	Basalt*

\*Colours are examples only and may vary from the finished product

You can customise your Leisure Pools water feature to suit your needs. As standard they come with one 600mm wide sheer descent waterfall but there are many variations in waterfall types and sizes.

Your Leisure Pools dealer can help you design exactly what you want and remember to ask about lighting for that stunning night time look.



Cascade with stone cladding



Cascade with tiled cladding



The Cascade water feature filtration enclosure is a very popular addition to any pool in our range. Its smaller width makes it suitable for small pools as well as large. The enclosure still boasts an enormous storage area for your filtration and pool accessories.

Coming with a 600mm centre mounted silkflow sheer descent, it looks very stylish in standard form but can be easily optioned up with additional sheer descents.

Standard finish is in 3 colours with a cement rendered appearance but again the addition of tiling, cladding or other treatment can be used to blend your water feature with your pool surrounds.

A removable cover affords great access to your filtration equipment for cleaning and maintenance whilst keeping this valuable equipment shielded from the weather.



Oasis with tiled cladding



Oasis with tiled cladding



The Oasis water feature filtration enclosure is very versatile and is well suited to many of our pool shapes and sizes. The centre section of the enclosure will adequately house all your filtration equipment, keeping it protected from the weather and very quiet. With the cover removed you will have excellent access to pumps, filters and chlorinators for any cleaning or maintenance.

This unit comes standard with a 600mm centre mounted silkflow sheer descent waterfall that can be easily plumbed into your pool water return line. As with all of our water features we encourage you to choose whatever combination of water blades suits your pool. A popular option with this model is to have the standard 600mm accompanied by 2300mm sheer descents in the wings. It really looks spectacular.



## The Niagara

WIDTH	HEIGHT	DEPTH
3.60m	1.45m	1.00m

Niagara with stone cladding



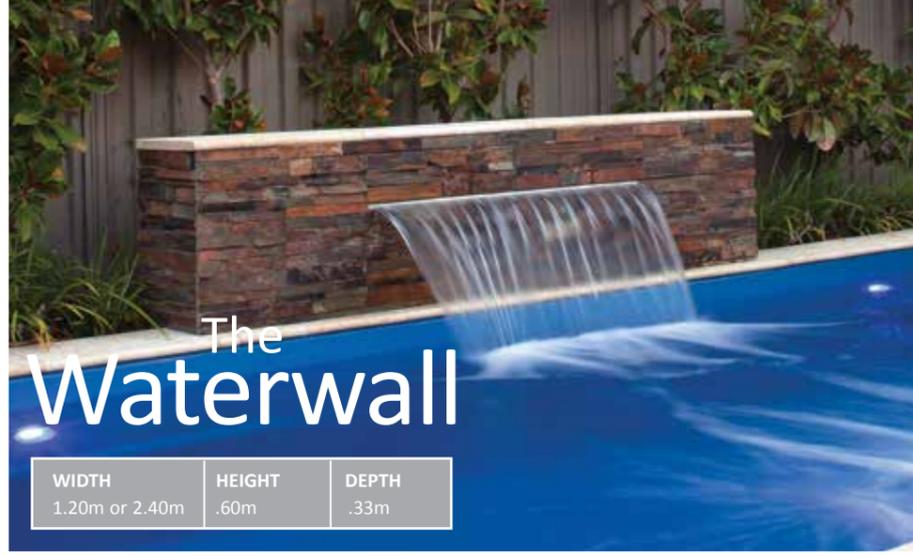
Niagara with stone cladding



The Niagara water feature filtration enclosure is a classic stepped waterfall of significant size for the larger pool. This unit can easily accommodate an 1800mm wide sheer descent for a spectacular sheet of water effect.

The Niagara comes standard with a 600mm centre mounted silkflow sheer descent and in our standard 3 colours with a rendered texture finish.

This imposing water feature will make a spectacular addition to your pool that is bound to impress everyone.



## The Waterwall

WIDTH	HEIGHT	DEPTH
1.20m or 2.40m	.60m	.33m

Waterwall with stone cladding



Waterwall with stone cladding



Leisure Pools is proud to release the Waterwall. The Waterwall, exclusively developed by Leisure Pools is design patented, and is a unique water feature that can be installed beside any Leisure Pools swimming pool.

The Waterwall comes in 2 sizes (1200mm and 2400mm) and is available with a range of sheer decent options from 600mm up to 1800mm. Leisure Pools has also created an innovative nook into the back of the Waterwall that enables access to the lid of the skimmer box so that the Waterwall can be located above the skimmer box.

The Waterwall comes standard in a beige finish and is ready for cladding or tiling. Alternatively, an Ivory, Basalt or Desert finish is available. The Waterwall can also be fitted with L.E.D. lighting to provide a spectacular night feature.

The Waterwall, just another great idea from the industry leaders, Leisure Pools.



## The Serenity

WIDTH	HEIGHT	DEPTH
2.38m	1.30m	.78m

Serenity in Basalt Finish



Serenity in Basalt Finish



Introducing the Serenity water feature filtration enclosure. The newest addition to our range features a flowing curve that would look spectacular alongside any of our pools but in particular the Moroccan and Opulence pool ranges.

Whilst this is a compact sized water feature it still provides ample space for all your filtration requirements as well as handy storage for all the bits and pieces you seem to get around the pool.

The standard unit comes with a 600mm sheer descent, although your unit can be customised with additional sheer descents if required.

The 3 standard colours are available on this unit but again cladding or tiling could be added to further customise your water feature to match any surround or landscaping style.



## The Equipment Cover

WIDTH	HEIGHT	DEPTH
1.44m	1.20m	.95m

Equipment cover in standard smooth beige finish



If you are not wanting a water feature, yet still wish to protect your valuable pool equipment then consider a Leisure Pools Equipment Cover. The Equipment Cover will not only protect your equipment, but it will serve to reduce pump noise and hide unsightly equipment.

The Equipment Cover has space inside to store chemicals and other pool accessories, to keep your pool area neat and tidy. The Equipment Cover comes standard in a smooth beige finish which will blend with most house colours.

# Pool Equipment



Now that you have selected your perfect swimming pool, at Leisure Pools we have taken the hard work out of selecting your equipment by working with Insnrg, a leading Australian manufacturer in pool equipment to offer a range of options that will provide you with years of enjoyment.

Your swimming pool has five main areas that need to be considered to get the best result from your investment. Three of these areas – circulation, filtration and sanitation are essential and need to be perfectly matched to ensure clean and healthy swimming water. The other two areas – heating and automation are where you can increase your fun and enjoyment and utilise your pool to its optimum.

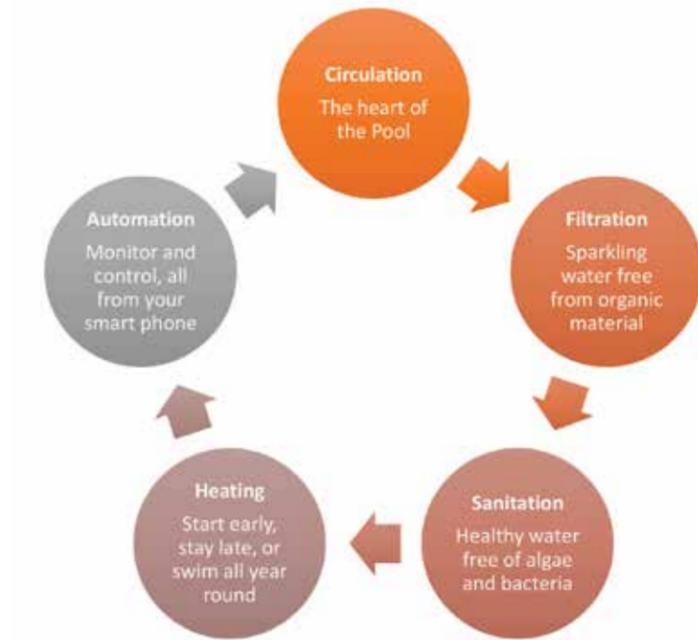
## Circulation

Circulation is the heart of the pool, to maintain the cleanest water it is important that water flows through the system on a regular basis, usually on average for 8 hours per day. Insnrg have a wide range of pumps that are durable, reliable and produce the optimum water flow at the lowest energy cost. We highly recommend the use of the Qi Variable Speed Pump which will be perfectly tuned to your pool requirements on installation, this will reduce your running costs by around 80% compared to standard single speed pumps.



## Filtration

Filtration removes any organic material from the pool water which not only looks unsightly but supplies a food source for algae and bacteria which can affect the water quality. There is a wide variety of filtration options which depend on a number of factors including size of debris removal, maintenance time, cost and matching with your other equipment. As a general rule, the larger the filter area size, the longer time between cleaning.



## Sanitation

Sanitation is important to keep your pool water healthy and free of any algae and bacteria that can make your water un-safe to swim. Around 95% of swimming pools in Australia are either salt or mineral based systems. These systems are popular because they make looking after the pool easy. The chlorinator uses the small amount of salt or mineral in the water (around the same consistency as a tear drop) to continuously produce enough chlorine to kill bacteria and keep your water safe.

The Vi Premium Chlorinator includes the most recent advances in this technology with both pH and Chlorine probes that will continuously monitor your pH and Chlorine levels and control them to keep both at safe set levels. This significantly reduces maintenance and chemical use making your pool a dream to operate and use.



## Heating

Heating your pool ensures you the maximum amount of usage and enjoyment anytime of the year. Imagine entertaining the kids during school holidays or having your family and friends over for a pool party anytime of the year. We have a range of heating options, including Gas and Heat Pump, that can be matched to your lifestyle. Gas guarantees a quick heat-up anytime of the year and is recommended if you want a certain temperature quickly. Our range of Heat Pumps are the latest in Full Inverter Technology and work similar to a climate controlled air conditioner. This system minimises your energy use, is easy to install and extend your swimming season, they can even cool the pool water when its gets too hot in Summer!



## Automation

Automation can bring your swimming pool into the 21<sup>st</sup> century. Imagine being able to monitor and control your equipment from your smart device anywhere in the world. Ask us how! Turn your heater on before you leave work and have the spa ready for when you get home. You can even give access to your local pool professional so they can monitor and identify any problems well before you are even aware, no more nasty green pools!



In summary, to get the best out of your swimming pool experience:

- Minimise energy costs by insisting on a Qi Variable Speed Pump for your circulation;
- Maximise the time between cleaning your filter by selecting a larger filter;
- Maintain well balanced swimming water by selecting a Vi Premium Chlorinator to keep your pH and Chlorine at safe levels;
- Increase your enjoyment by installing a Heater to extend your season or have ready for school holidays and pool parties; and
- Enjoy peace of mind knowing you can monitor and control your pool investment from anywhere in the world all by your Smart device.

Discuss with your Leisure Pools dealer the combination of Insnrg equipment that best suits your family's lifestyle and budget.



LEISURE POOLS  
SWIMMING IN QUALITY AND STYLE



# LEISURE POOLS

SWIMMING IN QUALITY AND STYLE

**CALL 1300-SPLASH** (1300 775 274) For your closest Leisure Pools Dealer



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